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# Synthesis, Characterization and Biological Applications of Water-Soluble ZnO Quantum Dots

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## 1. Introduction

Quantum dots (QDs) or semiconductor nanocrystals are of great interest to fundamental studies but have also potential applications as biological probes (Medintz et al., 2005), fluorescent biosensor (Costa-Fernandez et al., 2006), light-emitting diodes (LEDs) (Lim et al. 2007), and solar cells (Robel et al., 2006). Owing to the effect of quantum confinement, QDs show exceptional physical and chemical properties such as sharp and symmetrical emission spectra, high quantum yield (QY), good photo- and chemical stability, and size-dependent emission-wavelength tunability (Bruchez et al., 1998; Chan et al., 1998). For biological labelling, the most studied QDs are the nanocrystals of CdSe and CdTe (Aldeek et al., 2008) and the corresponding core/shell structured QDs (such as CdSe/ZnS, CdTe/ZnS or CdTe/ZnTe) that are more robust against chemical degradation or photooxidation than the parent cores (Law et al., 2009). Recent findings have highlighted the acute toxicity of II-VI semiconductor QDs without an external layer of a nontoxic material on biological systems (Schneider et al., 2009; Dumas et al. 2010). This toxicity results mainly from the decomposition and release of heavy metal ions and formation of reactive oxygen species. The toxicity of cadmium is a concern that will also limit the use of these visible or near IR emitting nanocrystals, especially for applications directly related to human health. Synthesis of low toxicity QDs and especially Cd-free QDs is the most challenging aspect of working with these materials in biological and medical fields. A promising member of the Cd-free QD is ZnO. However, ZnO nanoparticles are not stable in water. This instability is related to their surface luminescent mechanisms. Water molecules are able to attack the luminescent centers on the ZnO surface and destroy them rapidly. This chapter describes the strategies that have been developed over the last years to transfer ZnO QDs in water.

## 2. ZnO photoluminescence

For the past two decades, study of ZnO nanoparticles has become a leading edge in nanotechnology. With the reduction of size, novel electrical, chemical and optical properties are introduced, which are largely believed to be the result of surface and quantum confinement effects (Ahmad et al., 2011).

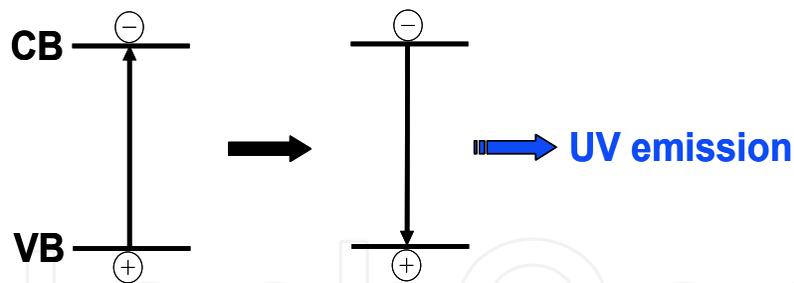


Fig. 1. Exciton emission of ZnO quantum dots.

At room temperature, wurtzite-ZnO QDs exhibit dual emission bands in the near UV and visible range (Djurisic et al., 2006; Zhang et al., 2010; Xiong, 2010). The UV emission at about 370 nm (band gap = 3.37 eV at room temperature) is associated with the radiative recombination of an electron from the conduction band with a hole from the valence band (band-edge emission) (Figure 1) or in a trap near the valence band (near-band-edge emission). Because the recombination of the photo-generated electron with a hole in the valence band is directly associated with the band gap, it is a size-dependent emission due to quantum confinement.

The origin of the visible luminescence (also called deep-level emission) is more complicated, its mechanism is controversial and not fully understood. Numerous hypotheses have been proposed to explain the visible luminescence such as oxygen vacancies ( $V_O$ ), zinc vacancies ( $V_{Zn}$ ), oxygen interstitials ( $O_i$ ), zinc interstitials ( $Zn_i$ ), and antisite oxygen ( $O_{Zn}$ ) (Zhang et al., 2010). Among them, two mechanisms involving oxygen vacancies are the most cited. The first one is the recombination of a shallowly trapped electron with a hole in a deep trap (Figure 2a). The second one is the recombination of an electron in a singly occupied oxygen vacancy with a photo-generated hole in the valence band (Figure 2b) (Xiong, 2010). Additionally, copper and alkaline metals impurities, surface-bonded hydroxides, and donor-acceptor complexes have also been proposed to be responsible of the visible photoluminescence.

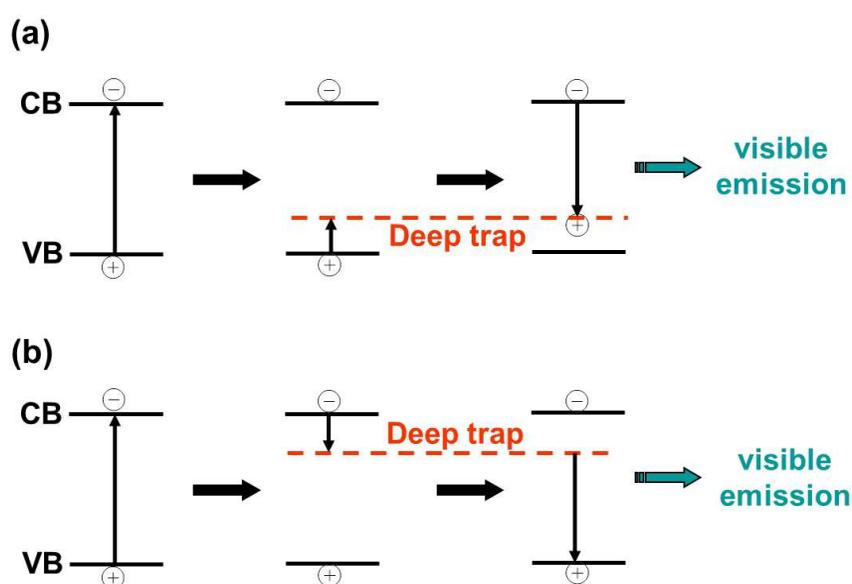


Fig. 2. Defect emission of ZnO quantum dots.

### 3. Synthesis and biological applications of ZnO quantum dots

Because the final materials are highly crystallised and of high purity, physical methods such as chemical vapour deposition (An et al., 2006), pulsed laser deposition (Choi et al., 2001), and chemical vapour transport and condensation processes (Ding et al., 2004) are the most popular methods to produce ZnO QDs with fine UV emission (Djurisic et al., 2006). However, these routes are not free of disadvantages and harsh conditions are often required preventing these methods from being used for large-scale production and their wide application.

Moreover, visible emission is the most-suited for biomedical and bio-imaging applications because most cells and tissues appear blue under UV light.

ZnO QDs with high defect concentrations are therefore the most appropriate for such applications. Because the sol-gel technique syntheses have many advantages such as process simplicity and high homogeneity, and that they offer the possibility of preparing large quantities of small-sized ZnO QDs at low cost and at low temperature, they constitute one of the best choice to obtain ZnO QDs with highly visible emission. Decomposition of organozinc derivatives and electrolysis constitute new and alternative methods for the production of green-yellow emitting ZnO QDs and will be described at the end of this paragraph.

#### 3.1 The sol-gel synthesis of ZnO quantum dots

The sol-gel process can briefly be defined as the conversion of a precursor solution into an inorganic solid by chemical means. The sol-gel route for the production of ZnO QDs involves generally the basic hydrolysis of zinc acetate  $\text{Zn}(\text{OAc})_2$  mediated by an alkaline hydroxide or tetramethylammonium hydroxide (TMAH) in an alcohol (Figure 3) (Bahnemann et al., 1987; Spanhel et al., 1991).

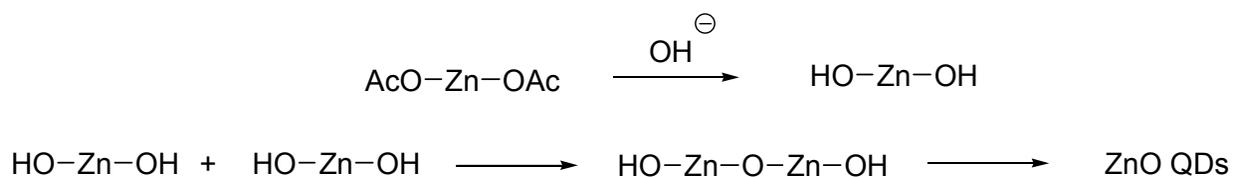


Fig. 3. The sol-gel synthesis of ZnO nanoparticles.

After the nucleation stage, the ZnO photoluminescence (PL) exhibits a continuous red-shift and its quantum yield (QY) decreases gradually (van Dijken et al., 2001). Protective organic ligands must therefore be added on the ZnO surface to inhibit further crystal growth and aggregation. Polymers, alkoxy silanes, oleic acid and triethanolamine are the most commonly stabilisers used to coordinate with Zn atoms on the surface of ZnO QDs to hinder the formation of bulk ZnO.

##### 3.1.1 Polymer-capped ZnO QDs

The conventional sol-gel technique of ZnO synthesis was first modified in 2005 to prepare ZnO nanocrystals stabilized by poly(ethylene glycol)methyl ether (PEGME). Zinc salts  $[\text{CH}_3(\text{CH}_2\text{CH}_2\text{O})_n\text{CH}_2\text{COO}]_2\text{Zn}$  were hydrolysed with LiOH in ethanol to get ZnO(PEGME) QDs with diameters ranging from 1 to 4 nm and PL tunable from blue to yellow depending on the  $[\text{LiOH}]/[\text{Zn}]$  ratio used for the synthesis (Xiong et al., 2005; Xiong et al., 2005).

Although stabilized by hydrophilic poly(ethyleneglycol) moieties, the water-dispersability of these ZnO QDs has not been studied.

Poly(ethyleneimine) (PEI) can also be used to disperse ZnO QDs in water with preservation of their optical properties (Joshi et al., 2009). ZnO QDs, produced by hydrolysis of  $\text{Zn}(\text{OAc})_2$  with LiOH, were first stabilized by trisodium citrate through hydrogen bonding and then treated by PEI to get stable dispersions of the dots in water (Figure 4).

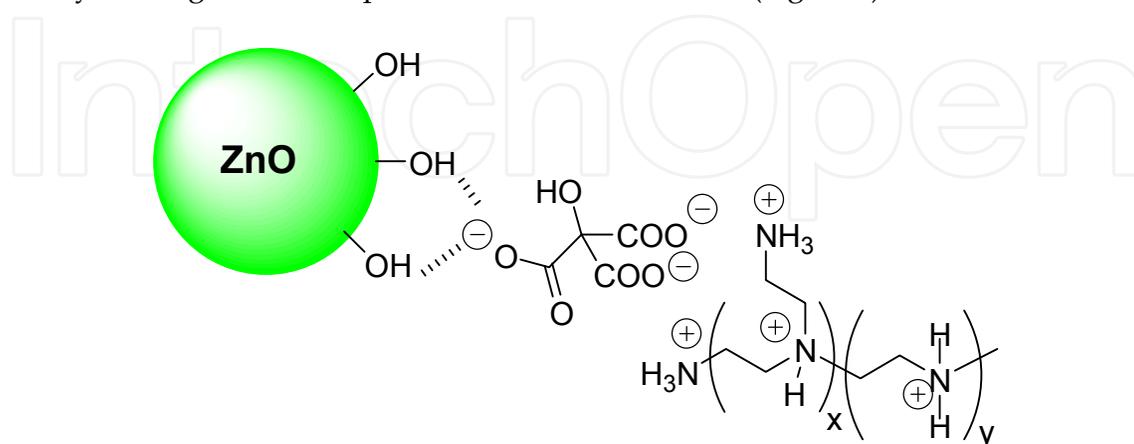


Fig. 4. Proposed mechanism for the stabilization of ZnO QDs using sodium citrate and PEI.

ZnO QDs produced by this method are ca. 5 nm in diameter, exhibit a strong green-yellow fluorescence at 555 nm upon excitation at 360 nm and were found to be stable in aqueous solution for at least 45 days.

Coating ZnO QDs with a polymer shell is an efficient method for stabilizing the photophysical properties of the cores. Xiong *et al.* were the first to report the preparation of core/shell ZnO/polymer QDs by initiating the polymerization with the inherent free radicals pre-existing on ZnO QDs surfaces (Xiong et al., 2006). For that purpose, zinc methacrylate was hydrolysed with LiOH to obtain blue-emitting methacrylate-coated ZnO QDs. Copolymerisation of these nanoparticles with methyl methacrylate for instance affords uniform and monodisperse ZnO core QDs with an inorganic core diameter of 2.1 nm. The thickness of the polymer shell is about 1 nm. Once dispersed in organic solvents, the PL QY of ZnO@polymer QDs reached 80%.

A similar strategy was employed by the authors to prepare water-stable ZnO QDs (Xiong et al., 2007). Poly(methacrylic acid)(PMMA)-capped ZnO QDs were co-polymerised with methacrylic acid to produce ZnO@PMMA microspheres of about 150 nm in diameter that exhibit blue fluorescence (PL QY = 22%) once dispersed in water. From the viewpoint of practical applications, such large nanoparticles are not suitable for biological and medical fields, especially for labelling functional subcellular or proteins, as larger particles with diameters above 25 nm often affect their biological function and are more likely to be recognized and cleared by the phagocyte (Medintz et al., 2005).

The first successful labelling of living cells with ZnO QDs was only described in 2008 (Xiong et al., 2008). Green- or yellow-emitting ZnO QDs were prepared by basic hydrolysis of zinc methacrylate using LiOH or NaOH, respectively, and concomitant polymerisation with poly(ethylene glycol)methyl ether methacrylate. Final ZnO QDs have a copolymer shell with the internal hydrophobic polymethacrylate layer protecting the nanocrystals and the external hydrophilic poly(ethylene glycol)methyl ether groups allowing their transfer in aqueous medium (Figure 5).

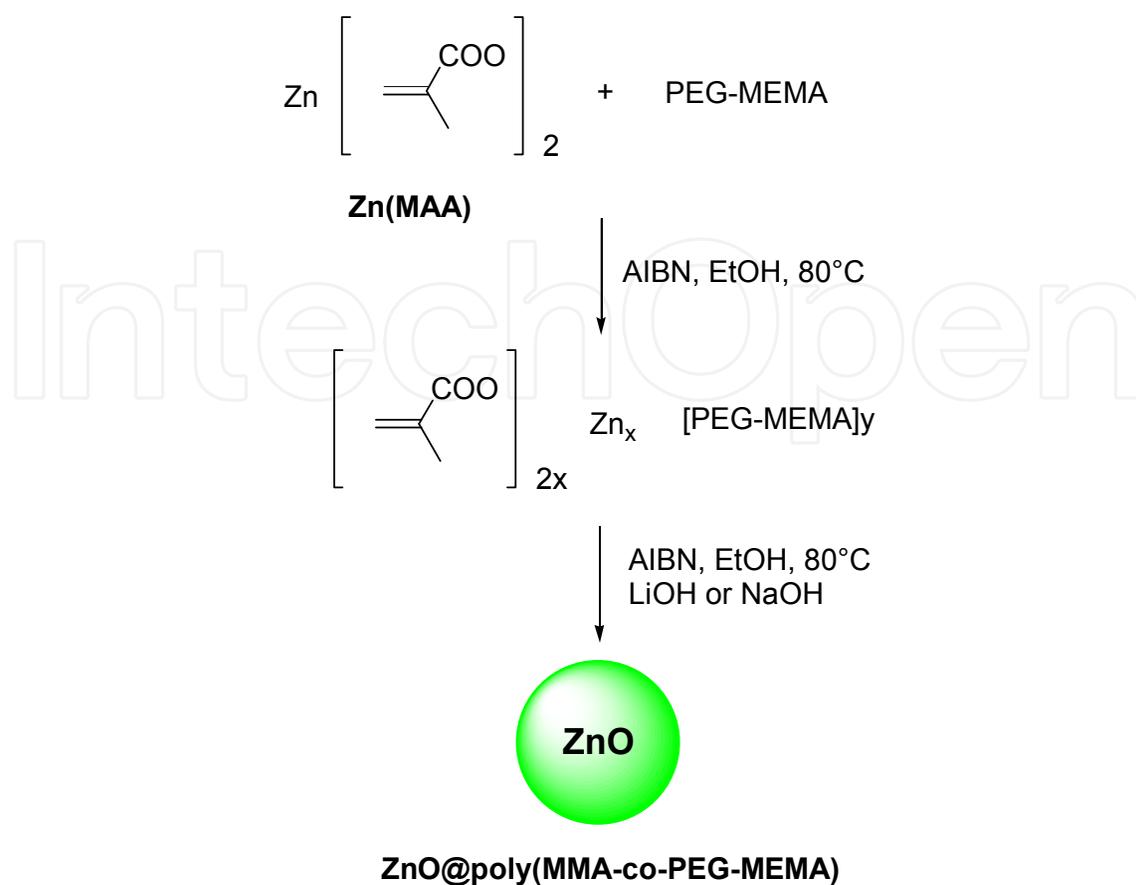


Fig. 5. Synthesis of ZnO@poly(MMA-co-PEG-MEMA) quantum dots.

The obtained nanocrystals have diameters of ca. 3-4 nm and exhibit a stable photoluminescence in water (up to 50% PL QY for QDs prepared with LiOH). Efficient labelling of the cytoplasm of human hepatoma cells was achieved using aqueous dispersions of these dots at a concentration of 0.1 mg/mL.

Small-sized polymer-coated ZnO QDs were also recently prepared by hydrolysis of zinc methacrylate by LiOH and concomitant AIBN-initiated polymerisation with 2-(dimethylaminoethyl) ethylmethacrylate (DMAEMA) (Figure 6) (Zhang et al., 2010).

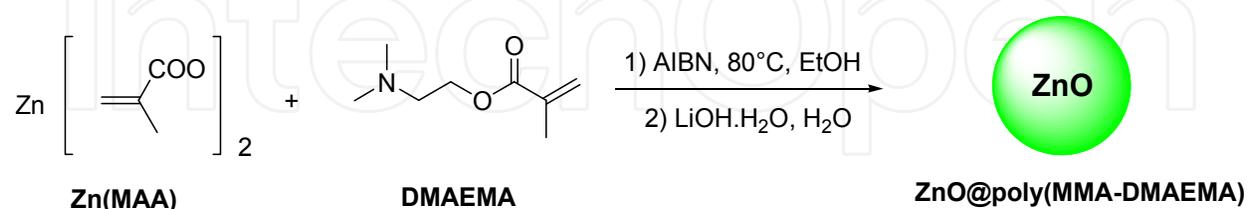


Fig. 6. Synthesis of ZnO@poly(MMA-DMAEMA) quantum dots.

The obtained QDs are ca. 4 nm in diameter, exhibit a strong yellow luminescence and have a PL QY of 21%. Positively-charged ZnO@poly(MMA-DMAEMA) QDs were found to associate with negatively charged plasmid DNA (p-DNA) to form spherical particles around 200 nm in diameter. Using the Luciferase reporter gene, it was found that QD/p-DNA complexes could efficiently transfect COS-7 cells and allowed real-time imaging of gene transfection in live cells (Figure 7).

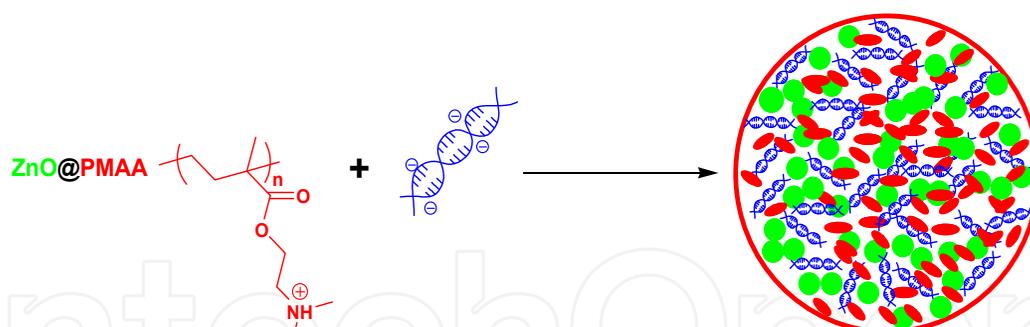
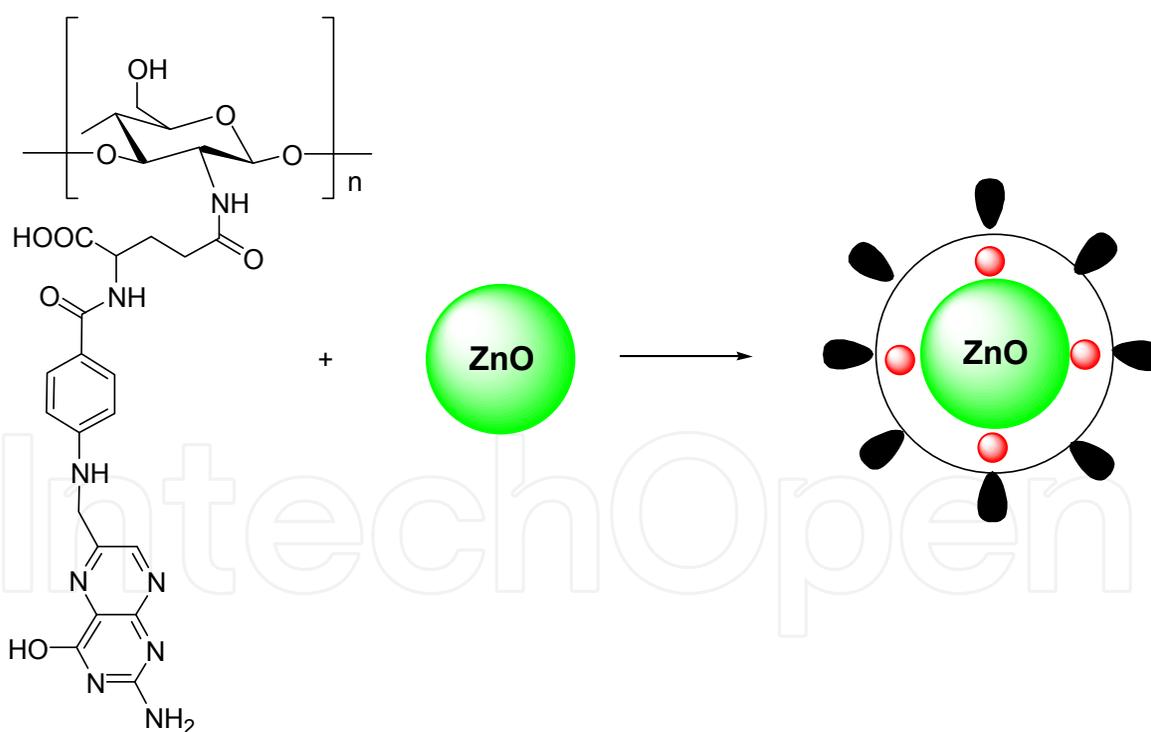


Fig. 7. Schematic of QD/pDNA complex formation.

ZnO QDs have also successfully been integrated into polymer (chitosan -  $M_w \approx 200$  kDa - and acrylic acid) nanospheres (Yan et al., 2011). In that one-pot process, chitosan,  $Zn(NO_3)_2$  and acrylic acid were first heated at  $80^\circ C$  and ZnO QDs formed by hydroxide ions generation from chitosan. Polymerisation was initiated by addition of potassium persulfate  $K_2S_2O_8$  and chitosan finally cross-linked using glutaraldehyde. The obtained chitosan-ZnO QDs nanospheres have an average diameter of ca. 150 nm and ZnO QDs were found to be homogeneously distributed in the shell of the nanospheres. A strong blue-emission centered at 440 nm could only be observed for these nanospheres using high amounts of  $Zn(NO_3)_2$  relative to chitosan.



#### Folate-linked chitosan



Fig. 8. Preparation of ZnO quantum dots encapsulated by folate-conjugated chitosan.

The natural and biodegradable polymer chitosan was also used to encapsulate and stabilize ZnO QDs through electrostatic interactions. Chitosan ( $M_w \approx 50$  kDa) was first conjugated to folic acid and then associated to ZnO QDs produced by hydrolysis of  $Zn(OAc)_2$  with an aqueous solution of diethanolamine in the presence of oleic acid used as stabilizer (Yuan et al., 2010). The obtained ZnO QDs have an average diameter of 3 nm, exhibit strong blue fluorescence at 440 nm, and were found to be stable in water for at least one year. The “ZnO-chitosan-folate” platform can associate Doxorubicin, an antineoplastic agent used in tumor treatments, through physical and chemical interactions and thus be used as nanocarrier (Figure 8). The drug-release responses at pH = 5.3 or 7.4 were characterized by an initial rapid drug release (ca. 85% within 36 h) followed by a controlled release.

### 3.1.2 Silanization of ZnO QDs

An alternative and interesting methodology for surface-functionalization and stabilization of ZnO nanocrystals is based on organosilanes chemistry to inhibit decomposition in aqueous media. Since the first report of ZnO nanoparticles surface modification with silane, this strategy has successfully been used for the stabilisation of ZnO QDs in water. Trialkoxysilanes have a strong affinity with hydroxylated surfaces, form covalent bonds with them, thereby creating a shielding barrier of cross-linked polysiloxanes that protects the nanocrystal at the core (Bruce et al., 2005; Soares et al., 2008).

ZnO nanoparticles with diameters of ca. 20 nm (hydrodynamic diameter of 60 nm) can simply be prepared by heating of  $Zn(OAc)_2 \cdot 2H_2O$  in methanol at 68°C for 7 h. These QDs were immediately capped by 3-aminopropyltrimethoxysilane (APTES) to inhibit the particle growth at the end of the synthesis. After excitation at 350 nm, ZnO@APTES nanocrystals show two emission bands at ca. 380 and 560 nm. A second capping ( $SiO_2$  or  $TiO_2$ ) was introduced through the sol-gel process at the periphery of ZnO@APTES nanocrystals to improve the PL intensity and to red-shift the fluorescence emission peaks. Optimal  $SiO_2$  or  $TiO_2$  shell thickness in both cases was found to be 0.5 nm (Wu et al., 2007). Once a  $SiO_2$  shell introduced at the periphery of ZnO@APTES QDs, the visible green-yellow emission was found to be markedly increased. When ZnO@APTES QDs were capped with  $TiO_2$ , the PL emission was slightly red-shifted to 520-590 nm. A high PL QY was also obtained for core/shell ZnO/ $TiO_2$  nanocrystals (79% in MeOH). When mung beans seeds were germinated in the presence of these ZnO colloidal dispersions, a strong fluorescence in the cell walls of the vascular cylinder was observed, indicating a good uptake of the nanocrystals and their good potential in bio-imaging studies.

Another report of silazination to get small-sized, water-dispersible and stable ZnO QDs was made in 2007 (Jana et al., 2007). Oleate-stabilized ZnO QDs produced by hydrolysis of  $Zn(OAc)_2$  with tetramethylammonium hydroxide (TMAH) were treated by *N*-(2-aminoethyl)aminopropyltrimethoxysilane (AEAPS) and TMAH in a two-stage silanization process to prepare dots with an average diameter of ca. 5 nm (PL QY = 16-20% in water) (Figure 9). This two-step silanization was developed to minimize polysiloxane by-products formation during the surface-capping of ZnO QDs.

QDs with a mixed shell containing amine and phosphonate groups at their periphery were also prepared by this method to vary the surface charge and thus the isoelectric points of the nanocrystals. The primary amine groups of the AEAPS ligand were also found to contribute to the photostability of ZnO QDs, probably through interaction of the nitrogen atoms with surface zinc atoms. This property was used for the detection of various aldehydes, including

the biologically important glucose and acetaldehyde, by photoluminescence. Imine functions formed upon reaction of peripheral  $\text{NH}_2$  functions with aldehydes induced a marked photostability decrease (up to 71% with *o*-phthalaldehyde).

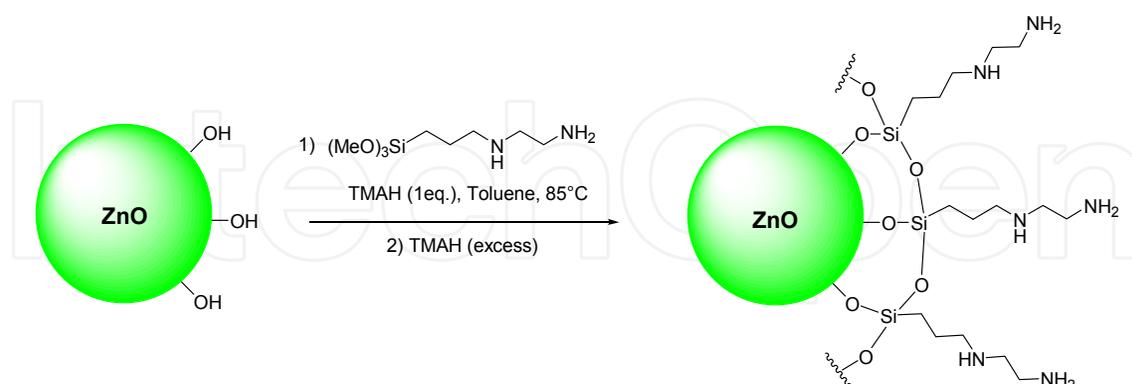


Fig. 9. Synthesis of ZnO@AEAPS quantum dots.

Our group used as similar strategy to anchor 2-[ethoxy(polyethyleneglycol)propyl] triethoxysilane at the surface of hydrophobic oleate-capped ZnO QDs (Figure 10) (Moussodia et al., 2008).

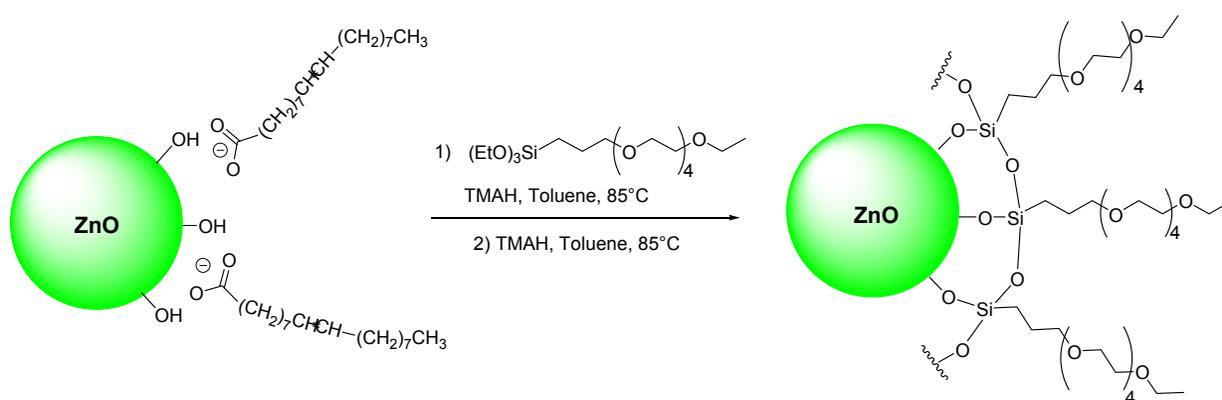


Fig. 10. Synthesis of PEG-siloxane capped ZnO quantum dots.

Well-dispersed green-emitting ZnO QDs of ca. 6.0 nm in diameter were obtained after surface functionalization. Their PL QY was found to be 8.0% in water. ZnO nanocrystals with mixed functional groups (PEG and amine) could also be prepared using a mixture of the PEG-silane and 3-aminopropyltriethoxysilane in a 4:1 molar ratio during the silanisation step. The amine groups at the periphery of the dots can be used for the covalent attachment of biomolecules allowing these ZnO QDs to be used as fluorescent labels for ultrasensitive detection and imaging.

To increase the ZnO materials' flexibility in bio-related applications, we also developed the synthesis of poly(amidoamine) (PAMAM) dendrons bearing a reactive siloxane group at the focal point (Moussodia et al., 2010). These new dendrons were prepared by divergent synthesis through repetitive Michael addition using methyl acrylate and amidation with ethylene diamine starting from 3-aminopropyltrimethoxysilane. Covalent anchorage of the silane function at the surface of ca. 5 nm diameter ZnO QDs was achieved by treatment of first and second generation dendrons (respectively noted G1 and G2) by an excess of TMAH

(Figure 11). Due to the presence of polar amine and amide groups and of the high affinity of PAMAM for aqueous media, ZnO@G1 and ZnO@G2 QDs could easily be dispersed in water or phosphate-buffered saline (PBS). ZnO@G1 and ZnO@G2 QDs typically exhibit the green-yellow fluorescence centered at ca. 550 nm (their PL QYs measured immediately after redispersion in water were found to be 19 and 17%, respectively). Interestingly, their PL intensities were found to increase upon storage of the dots in water. The PL QY of ZnO@G1 reached 59% after 20 days, probably due to a surface-ordering of the siloxane-capping, which results in ZnO QDs with more efficiently protected luminescent centers from water attack.

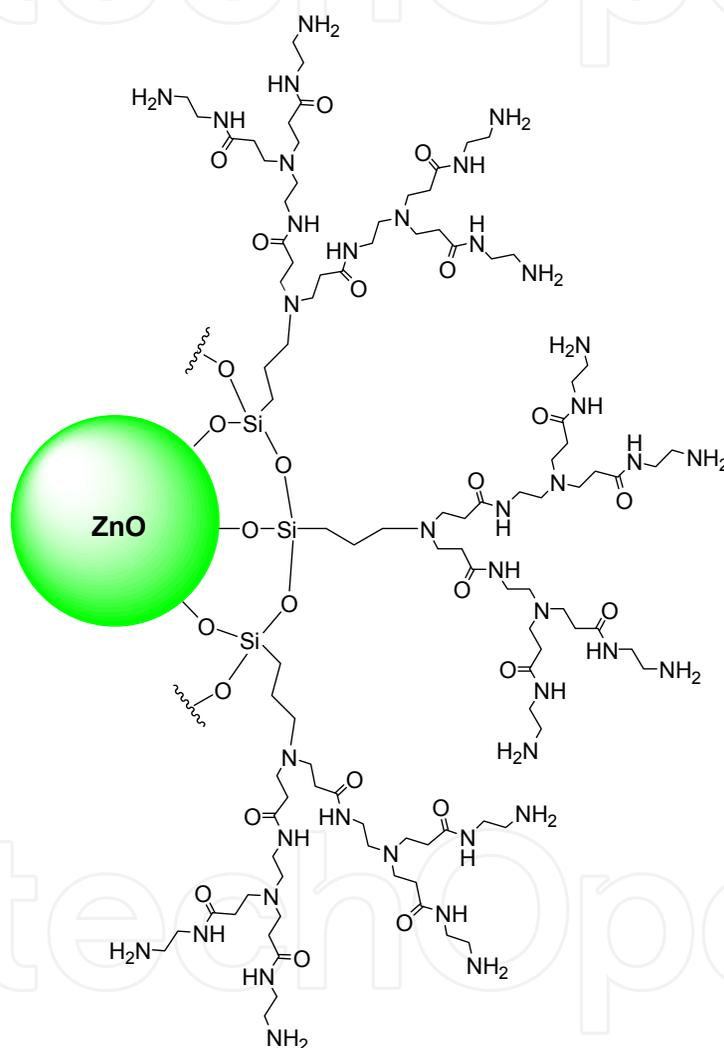


Fig. 11. Structure of ZnO@G2 quantum dots.

By varying the concentration of the LiOH base and thus the pH value of the solution during the sol-gel process, Tang *et al.* have recently prepared color tunable emission ZnO QDs. Smaller particles (average diameter of 3.3 nm) were formed at pH = 12 than at lower pH (4.5 nm at pH = 10, 5.5 nm at pH = 8, and 6.5 nm at pH = 6) because ZnO nuclei were formed faster at higher pH resulting in competition growth. Blue ( $\lambda_{em} = 455$  nm), green ( $\lambda_{em} = 494$  nm), yellow ( $\lambda_{em} = 570$  nm), and orange ( $\lambda_{em} = 590$  nm)-emitting ZnO QDs were formed when precipitation values were 12, 10, 8, and 6, respectively (Tang *et al.*, 2010). All

these nanocrystals exhibit good quantum yields in ethanol (> 20%) and were stabilized in water by encapsulation into silica nanospheres of ca. 50 nm in diameter (ca. 20 ZnO QDs per nanosphere). The surface of these nanospheres was further modified with *N*-(2-aminoethyl)aminopropyltrimethoxysilane to get positively-charged nanoparticles stable in water from pH = 4.5 to 9. These nanoparticles were successfully used to label NIH/3T3 cells and were found to be attached at the cell surface through electrostatic interactions.

The sol-gel method has also successfully been used for the synthesis of Gd<sup>3+</sup>-doped ZnO QDs, dual nanoprobe integrating fluorescence and magnetic resonance imaging functionalities into a single nanomaterial (Liu et al., 2011). Gd(OAc)<sub>3</sub> and Zn(OAc)<sub>2</sub>, with Gd<sup>3+</sup>/Zn<sup>2+</sup> molar ratios varying between 0.02 and 0.3, were both hydrolysed with TMAH in ethanol in the presence of oleic acid to afford Gd-doped ZnO QDs with diameters ranging from 3.5 to 5.0 nm depending on the percentage of dopant used (high doping concentration affords the smallest nanocrystals). These Gd-doped ZnO QDs typically exhibit the green-yellow fluorescence related to oxygen vacancies and the highest PL intensity (PL QY = 34%) was attained for a Gd/Zn molar ratio of 0.08. These nanocrystals were successfully transferred in aqueous medium through surface functionalization with *N*-(2-aminoethyl)aminopropyltrimethoxysilane. MTT cell proliferation assay indicated that Gd-doped ZnO QDs were not toxic at concentrations up to 1 mM. Gd-doped ZnO QDs were successfully used for the fluorescence imaging of HeLa cells. In MRI studies, they exert strong positive contrast effect with a large longitudinal relaxivity ( $r_1$ ) of water proton of 16 mM<sup>-1</sup>s<sup>-1</sup>.

Luminomagnetic Fe-doped ZnO nanoparticles with diameters ranging from 6 to 9 nm were also recently synthesized by treatment of Zn(NO<sub>3</sub>)<sub>2</sub> and Fe(NO<sub>3</sub>)<sub>3</sub> by potassium hydroxide. The green fluorescent ZnO nanocrystals doped with ca. 10% iron exhibit also a paramagnetic behaviour at room temperature (coercivity = 5.1 milliTesla and magnetization of remanence = 7.6.10<sup>-3</sup> emu/g) (Dutta et al., 2010). ZnO:Fe QDs were further dispersed in water through surface functionalization with *N*-(2-aminoethyl)aminopropyltrimethoxysilane and next conjugated with folic acid using EDC and *N*-hydroxysuccinimide. Because folate receptors are over-expressed on numerous human cells (breast, ovaries, lungs, kidneys, ...), the folic acid-conjugated ZnO:Fe luminomagnets have great potential for various biomedical applications including bio-labelling, bio-separation, magnetic resonance imaging and targeted drug delivery.

ZnO QDs with an average diameter of 5 nm produced by the sol-gel method were also recently used as sensors for the carbohydrate antigen 19-9 (CA 19-9), the preferred label for pancreatic cancer (Gu et al., 2011). A functionalized silicon substrate was first prepared by reaction with 3-aminopropyltrimethoxysilane followed by treatment with glutaraldehyde (Figure 12). An antibody (Ab) monolayer was next assembled on the aldehyde-activated surface and CA 19-9 antigens linked with their antibodies through immunoreaction (samples with various CA 19-9 concentrations from 0.1 to 180 U/mL were prepared). In a parallel step, CA 19-9 Abs were immobilized on ZnO QDs through electrostatic interactions in benefit of the high isoelectric point (IEP = 9.5) of ZnO. The sandwich-immunosensor was finally obtained by the ZnO-Ab association with the substrate. Detection of CA 19-9 can be performed by fluorescence through measurement of the band-edge emission of ZnO QDs at 372 nm (linear increase of PL intensity with increase of CA 19-9 concentration), but also through electrochemical measurements, the latter method being more sensitive than photoluminescence.

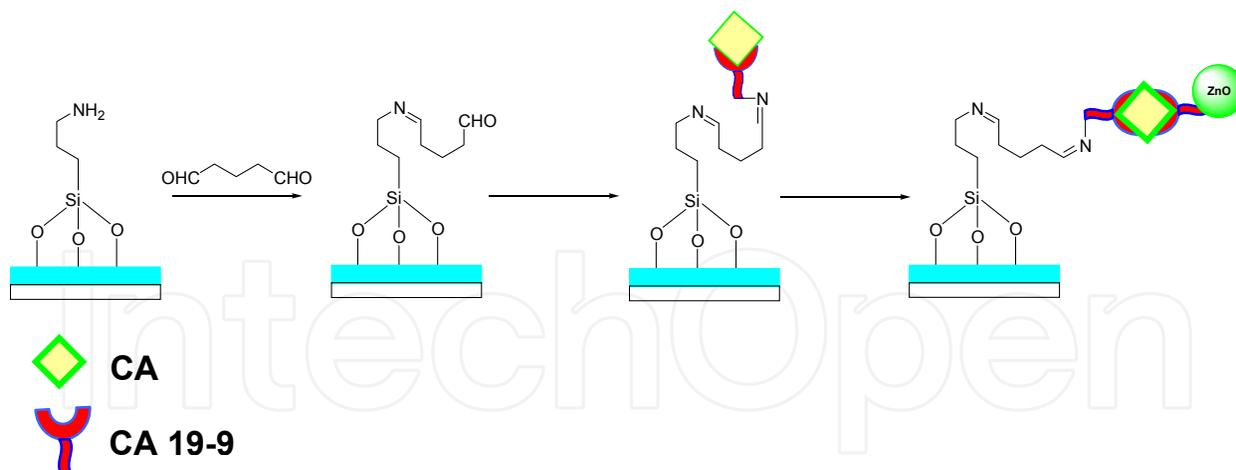


Fig. 12. Schematic protocol of sandwich-immunosensor.

### 3.1.3 Cyclodextrin-capped ZnO QDs.

Another recent example of using ZnO QDs as sensors was reported by Rakshit et al. Carboxymethyl  $\beta$ -cyclodextrin (CMCD) was used to disperse yellow-emitting core-shell ZnO/MgO QDs in aqueous solution (carboxymethyl groups coordinate to the ZnO surface as carboxylate groups of fatty acids). The surface-anchored cyclodextrins were found to retain their host capabilities for inclusion of small hydrophobic molecules, like the organic dye Nile Red. ZnO/MgO QDs were shown to be excellent donors in fluorescence energy transfer (FRET) to Nile Red. The 640 nm-fluorescence of Nile Red was observed upon excitation of ZnO/MgO QDs in the UV (Figure 13). The Nile Red emission following resonance energy transfer exhibits a pronounced thermochromic shift (linear blue shift with increasing temperature) and thus suggest the possible use of the CMCD-capped ZnO/MgO QDs-Nile Red assemblies as thermometers in aqueous solution (Rakshit et al., 2008).

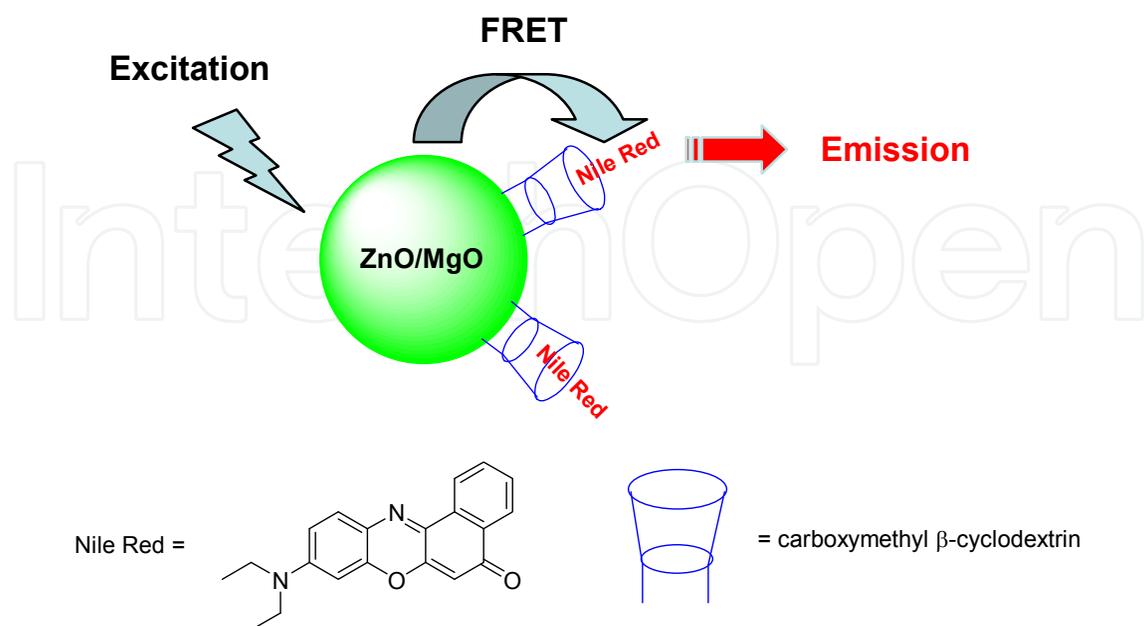


Fig. 13. FRET between the yellow-emitting ZnO/MgO QDs and Nile Red included in the cavities of carboxymethyl  $\beta$ -cyclodextrins.

### 3.1.4 Encapsulation of ZnO QDs into phospholipid micelles.

ZnO nanocrystals with a noncentrosymmetric structure produced via non-hydrolytic sol-gel route (Joo et al., 2005) based on the ester-elimination between zinc acetate and 1,12-dodecanediol can be used for high contrast nonresonant nonlinear bio-imaging applications (Kachynski et al., 2008). These nanoparticles were dispersed in water using folic acid-conjugated phospholipid micelles as stabilizer. Sum frequency generation imaging of human KB cells over-expressing the folate receptor showed a strong internalisation of these ZnO nanocrystals which have great potential not only as non linear optical probes for diagnostic, but also for the generation of photochemical reactions inside the cells.

### 3.2 Decomposition of dialkylzinc for the synthesis of ZnO QDs

Decomposition/oxidation of organozinc precursors like  $\text{Et}_2\text{Zn}$  or  $\text{Cy}_2\text{Zn}$  in the air in the presence of alkylamines or amphiphilic hyperbranched polymers like stearate-modified polyether polyols allows the preparation of ZnO QDs with control over nanoparticles diameters and photophysical properties (Glaria et al., 2008; Richter et al., 2009). The hydrophobic nanomaterials prepared can however only be dispersed in organic solvents (THF, toluene) and are therefore not suitable for biological applications.

Oxidation of  $\text{Cy}_2\text{Zn}$  in the presence of hyperbranched polymers (HYPAM) can however give access to water-dispersible ZnO QDs (Saliba et al., 2010). HYPAM were prepared by reaction of a hexaester with a tris-amine and surface functionalized with amphiphilic building blocks formed by alkyldiacids (up to  $\text{C}_{18}$ ) connected to monomethyl poly(ethyleneglycol) (mPEG<sub>750</sub>) (Figure 14).

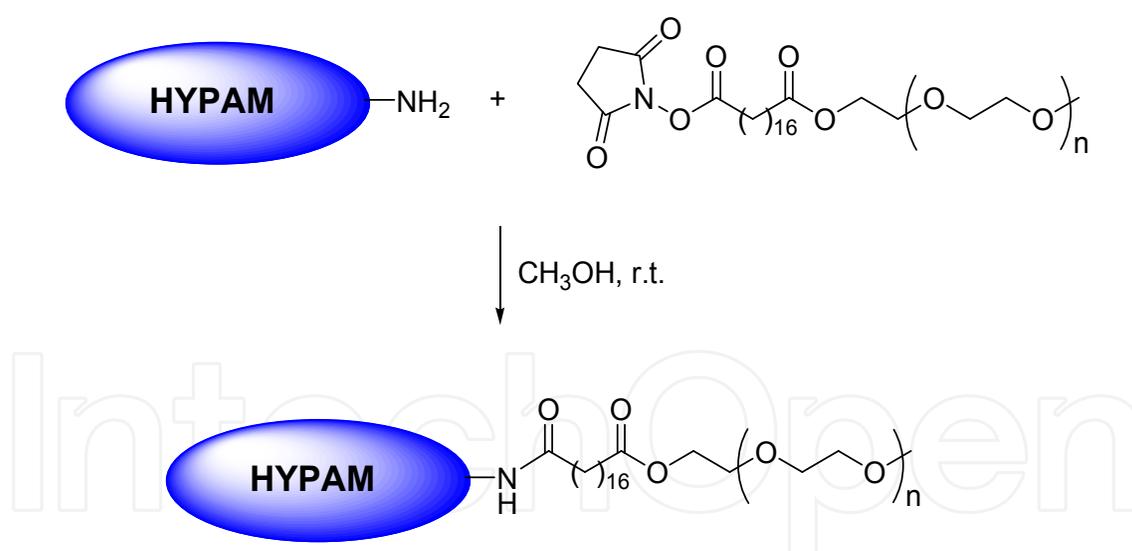


Fig. 14. Preparation of HYPAM polymer with a double-shell structure.

The HYPAM4- $\text{C}_{18}$ -PEG<sub>750</sub> polymer has hydrodynamic diameters of ca. 9 and 13 nm in dilute aqueous solution and in THF solution, respectively. The multiple amine groups of the HYPAM core favour interactions with  $\text{Cy}_2\text{Zn}$ , the inner hydrophobic shell acts as a protective layer for the ZnO QDs produced by hydrolysis, while the outer PEG shell assures their dispersibility in aqueous solution. Depending on the polymer/  $\text{Cy}_2\text{Zn}$  weight ratio used for the synthesis, ZnO QDs with diameters ranging from 3.7 to 4.5 nm can be produced (the hydrodynamic diameter is ca. 30 nm). These dots exhibit a broad fluorescence emission centered at 575 nm but their PL QY is modest (5%).

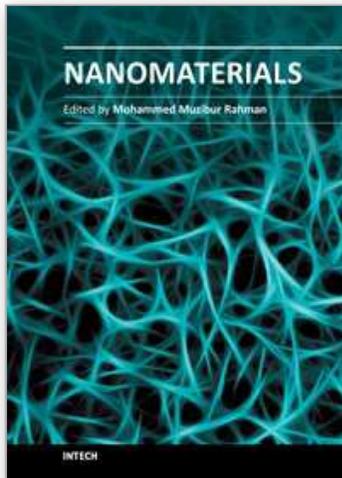


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## **Nanomaterials**

Edited by Prof. Mohammed Rahman

ISBN 978-953-307-913-4

Hard cover, 346 pages

**Publisher** InTech

**Published online** 22, December, 2011

**Published in print edition** December, 2011

The book "Nanomaterials" includes all aspects of metal-oxide nano-structures, nano-composites, and polymer materials instigating with materials survey and preparations, growth and characterizations, processing and fabrications, developments and potential applications. These topics have utilized innovative methods of preparation, improvement, and continuous changes in multidimensional ways. The innovative frontiers are branching out from time to time to advanced nanotechnology. It is an important booklet for scientific organizations, governmental research-centers, academic libraries, and the overall research and development of nano-materials in general. It has been created for widespread audience with diverse backgrounds and education.

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Raphaël Schneider, Lavinia Balan and Fadi Aldeek (2011). Synthesis, Characterization and Biological Applications of Water-Soluble ZnO Quantum Dots, *Nanomaterials*, Prof. Mohammed Rahman (Ed.), ISBN: 978-953-307-913-4, InTech, Available from: <http://www.intechopen.com/books/nanomaterials/synthesis-characterization-and-biological-applications-of-water-soluble-zno-quantum-dots>

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