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EMG-Controlled Prosthetic Hand with Fuzzy Logic Classification Algorithm

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Additional information is available at the end of the chapter

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Abstract

In recent years, researchers have conducted many studies on the design and control of prosthesis devices that take the place of a missing limb. Functional ability of prosthesis hands that mimic biological hand functions increases depending on the number of independent finger movements possible. From this perspective, in this study, six different finger movements were given to a prosthesis hand via bioelectrical signals, and the functionality of the prosthesis hand was increased. Bioelectrical signals were recorded by surface electromyography for four muscles with the help of surface electrodes. The recorded bioelectrical signals were subjected to a series of preprocessing and feature extraction processes. In order to create meaningful patterns of motion and an effective cognitive interaction network between the human and the prosthetic hand, fuzzy logic classification algorithms were developed. A five-fingered and 15-jointed prosthetic hand was designed via SolidWorks, and a prosthetic prototype was produced by a 3D printer. In addition, prosthetic hand simulator was designed in Matlab/SimMechanics. Pattern control of both the simulator and the prototype hand in real time was achieved. Position control of motors connected to each joint of the prosthetic hand was provided by a PID controller. Thus, an effective cognitive communication network established between the user, and the real-time pattern control of the prosthesis was provided by bioelectrical signals.

Keywords: EMG, fuzzy logic classification, multifunctional prosthesis hand, pattern recognition

1. Introduction

People lose limbs due to accidents and medical conditions. Robotic devices, which imitate the shape and function of a missing limb, are manufactured for use by people who lose their limb in such situations. In recent years, researchers have studied to design and control multifunctional

prosthetics hand [1–7]. The complexity of the movement, that is, the number of independent movements, increases in proportion to the number of joints. There are 206 bones in the adult skeletal system. The 90 bones of the skull and face are connected to each other by non-immobilized joints, and the 33 bones of the spine are connected to each other by semi-movable joints. Movable joints are only present between the bones (except the metacarpals bones) of the arm (25) and leg (25). In light of this information, aside from the wrist joints, the human hand has 15 independent joints with three on each finger. Therefore, the biological hand movement involves the control of these joints independently. Thus, control of the hand is quite complex. Thus, of all the human parts, the hand is the most complicated in terms of kinetic analysis [8].

Two main factors enable the functional and visual prosthesis to be used like a biological hand:

- Prosthetic hand mechanical design and modeling [9, 10] and
- Perform the position and speed controls of each joint efficiently and precisely [11–19].

However, no matter how perfect the design and manufacture of the prosthetic hand may be, the utility depends on the cognitive interaction, i.e., the control algorithm, being designed properly, e.g., the type of movement and coordination between fingers. If information is not transferred to the prosthetic hand rapidly enough, then the prosthesis will not assume the desired position. Cognitive interaction is the most important factor for user to use effectively. There are many studies about cognitive interaction between human and robotic devices [20–25].

All voluntary muscle movements in humans occur as a result of bioelectrical signals transmitted from the brain through the muscle nerves. Bioelectrical electromyogram (EMG) signals transmitted to the muscles carry information about the type of movement, speed, and degree of muscle contraction or relaxation. The biological hand performs the basic tasks of holding and gripping, which involve various finger movements. The wrist movements essentially constitute the axis and assist in these gripping and holding movements. The main factor that increases the functionality of the prosthetic hand is the movement of the fingers. As the number of independent movements made by the prosthetic hand increases, it can mimic the biological hand more successfully. This study realizes the design of the bioelectrical signal control algorithm and the extension of the bioelectrical signal database with the purpose of increasing the finger motion function of bioelectrical signal-controlled prosthesis hands.

Figure 1 shows bioelectrical signals in the context of the activity of the muscle movements (e.g., flexion, relaxation force), as seen from the block flow diagram. EMG can be used to detect signals from the flexor pollicis longus, flexor carpi radialis, brachioradialis, extensor carpi radialis, extensor digiti minimi, and extensor carpi ulnaris. Bioelectrical signals were recorded with the help of four surface electrodes and subjected to a series of preprocessing and classification operations to understand the relationships between EMG signals and hand and finger movements. These signals were then applied to the prosthetic hand (space and simulator) as a reference motion signal. With the designed controllers, the position of the prosthetic hand finger joints can be controlled. Thus, a cognitive interface and communication network are established between the user and the prosthetic hand. Briefly summarized, the study creates a bioelectrical database of the activities of the hand muscles and the interaction network between the human and prosthetic hand using this database and interface to design a simulator and develop a control algorithm.

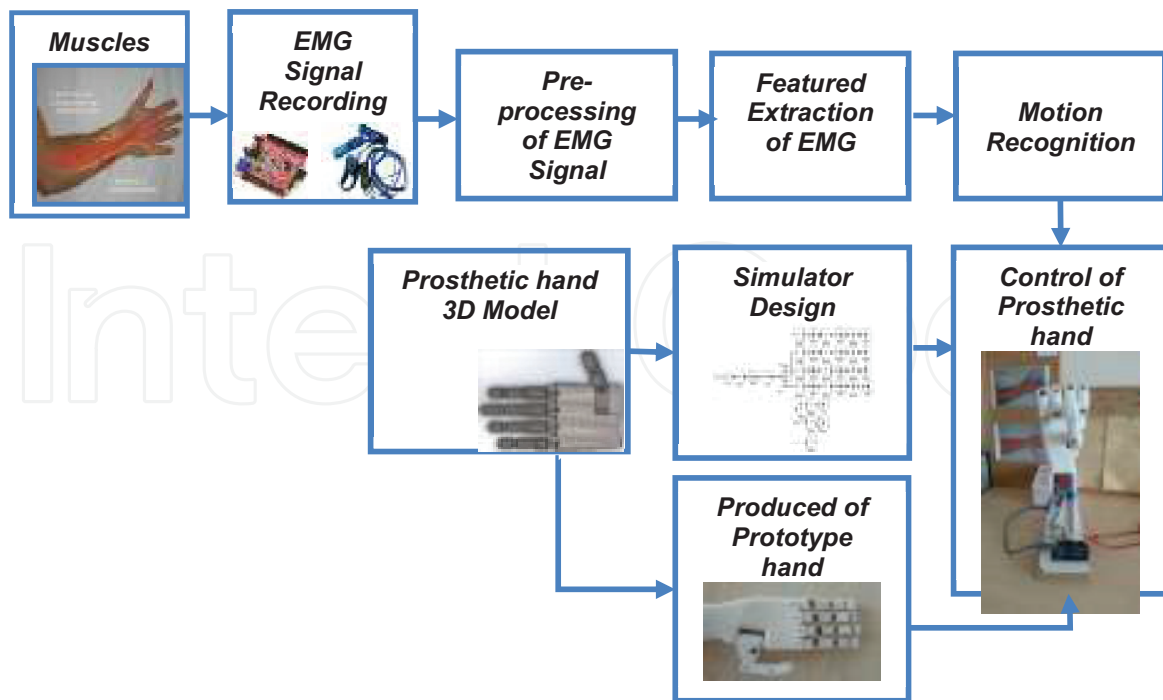


Figure 1. Control of multifunctional prosthetic hand simulator and prototype with EMG signals.

2. Recording, preprocessing, and featured extractions of EMG signal

2.1. Recording of EMG signals

EMG signals were recorded from the forearm muscles (the flexor pollicis longus, flexor carpi radialis, brachioradialis, extensor carpi radialis, extensor digiti minimi, and extensor carpi ulnaris) with the help of four surface electrodes. Electrode placements are shown in **Figure 2**. Electrode layout was chosen according to the protocol [26–28].

The signals, which support movements of the thumb, middle, ring, index, and pinkie fingers, were recorded separately for each of the respective muscles. Channels and finger relations are shown in **Table 1**.

2.2. Preprocessing of EMG signals

The recorded EMG signals also include various noise signals. It is necessary to separate the noise signals from the EMG signals, so that the characteristics of the signal can be accurately



Figure 2. Placement of surface electrodes.

Channel 1	Channel 2	Channel 3	Channel 4
Pinkie finger muscle	Ring finger muscle	Middle finger muscle	Index finger muscle

Table 1. Channel finger relations.



Figure 3. Preprocessing steps.

determined. For this reason, the raw EMG signal is first preprocessed. The block diagram of the preliminary preparation stage, including the separation, rectification, and sampling of the recorded EMG signals from noise, is shown in **Figure 3**.

2.2.1. Numerical sampling

EMG signals are analog voltage signals. Their amplitudes change constantly over the voltage range. Analog-to-digital conversion is the process by which the amplitude of the analog signal voltage is represented by a number sequence at specific time points [29–31]. The EMG voltage signals used in this study are converted into a number sequence by sampling with a period of 0.001 s.

2.2.2. Rectification process

Rectification is the evaluation of only the positive parts of the signal. This is done either by half-wave or full-wave rectification of the signal. A full-wave rectification method was applied to preserve the energy of the signal [25, 29–34], and the expression for the method is given in Eq. (1).

$$X_{\text{training}} = |x(t)| \tag{1}$$

2.2.3. Smoothing of signal

A bandpass filter (50–500 Hz) was designed to soften the signal by eliminating high-frequency components.

2.2.4. Separate the signal into windows

Before the attributes of the obtained EMG signals are calculated, the frame is processed by the method adjacent to the signal. Experiments in the study of Englehart [18, 19] for framing and optimal framing values ($R = 256$, $r = 32$ ms) reached with calculations were used.

2.3. Featured extractions of EMG signal

The EMG signal is a non-stationary, time-varying signal that varies in amplitude by random negative and positive values [25, 31, 32]. Bioelectrical signals have certain characteristic values, i.e., information. Features in time domain have been widely used in medical and engineering practices and researches. Time domain features are used in signal classification due to its easy

and quick implementation. Furthermore, they do not need any transformation, and the features are calculated based on raw EMG time series. Moreover, much interference that is acquired through the recording because of their calculations is based on the EMG signal amplitude. However, compared to frequency domain and time-frequency domain, time domain features have been widely used because of their performances of signal classification in low noise environments and their lower computational complexity [29]. In this study, five time domain features methods widely used in the literature have been utilized to obtain the features of the EMG signal.

2.3.1. Signal energy

Mathematically, the energy of the signal $m(t)$ is calculated as in Eq. (2), where t_j and t_i denote the lower and upper bounds of the part of the signal to be integrated, respectively. The above expression represents the area below the absolute value of the signal curve at time $T = t_i - t_j$ [30–35].

$$E = \int_{t_i}^{t_j} |m(t)| dt \quad (2)$$

2.3.2. Maximum value of signal

The maximum value of the signal represents the largest of the sampled signal values in each packet divided by windows [29].

2.3.3. Signal average value

Mathematically, the average of the signal $m(t)$ is calculated as Eq. (3) [30, 31], where t_i and t_j denote the upper and lower bounds of the part of the signal to be integrated, respectively. The above expression represents the overall average of the signal at time interval $T = t_i - t_j$.

$$AVR = \frac{1}{t_j - t_i} \int_{t_i}^{t_j} |m(t)| dt \quad (3)$$

2.3.4. Effective value of the signal

Effective value is a commonly used signal analysis method in the time domain, such as average rectification [29–32]. The effective value of the $m(t)$ signal is calculated as Eq. (4).

$$RMS = \left(\frac{1}{T} \int_0^T m^2(t) dt \right)^{\frac{1}{2}} \quad (4)$$

2.3.5. Variance of signal

The variance value of the signal represents the amount of deviation from the mean of the sampled signal values in each packet divided by windows [30]. $p(t)$ is the variance of the signal to represent the probability density function of t :

$$VAR = \left(\frac{1}{T} \int_0^T (x - ORT)^2 p(t) dt \right) \quad (5)$$

3. Pattern recognition with fuzzy logic algorithm

A classifier's function should be able to map different patterns, match them appropriately, and, in this case, select different hand grip postures. The extracted features were then fed into the fuzzy logic (FL) classifier for the developed control system. FL developed by Lofty Zadeh [35–41] provides a simple way to arrive at a definite conclusion based solely on imprecise input information. A summary of the feature extraction process from the forearm muscles is shown in **Table 2** according to motion.

In total, there are 20 features of EMG signal for four channels. In order to make relations easier, a featured function, which occurs at RMS, AVR, MAX, VAR, and E values, is defined for each channel. Finally, the number of inputs is reduced by four. The featured function is calculated as follows in Eq. (6).

$$F_i = E_i + AVR_i + MAX_i + VAR_i + RMS_i \quad (6)$$

For the FL classification analysis, the triangular shape of the membership function (MF) for the inputs (F_i) and output and the centroid method for defuzzification are used. The rules are created

	Signal	Hand closure	Hand opening	Index-thumb touch	Middle-thumb touch	Ring-thumb touch	Pinky-thumb touch
Energy	Channel 1	16,41091	9,949203	5,853087	5,405963	5,354211	12,84222
	Channel 2	12,48169	10,92331	7,334108	6,46115	13,25441	5,029002
	Channel 3	12,02946	9,254157	8,313991	12,82708	7,183281	4,252198
	Channel 4	14,59524	7,548085	11,22431	6,920272	9,376161	4,381767
Maximum value	Channel 1	2,378095	1,398911	0,822295	0,61429	0,725287	2,255524
	Channel 2	1,674114	1,183987	1,126519	0,961061	1,90971	0,609637
	Channel 3	1,606747	1,351835	1,163335	1,60762	1,147475	0,666139
	Channel 4	1,990469	0,844166	1,437937	0,906574	1,485923	0,532234
Average value	Variance	0,656436	0,397968	0,234123	0,216239	0,214168	0,513689
	Channel 1	0,499268	0,436932	0,293364	0,258446	0,530176	0,20116
	Channel 2	0,481178	0,370166	0,33256	0,513083	0,287331	0,170088
	Channel 3	0,58381	0,301923	0,448973	0,276811	0,375046	0,175271
RMS value	Channel 4	0,474695	0,273057	0,163739	0,134428	0,148438	0,387735
	Channel 1	0,325763	0,25909	0,207215	0,173207	0,370618	0,124443
	Channel 2	0,316673	0,25826	0,223731	0,339657	0,213173	0,122159
	Channel 3	0,383453	0,188114	0,295885	0,180392	0,269928	0,10675
Variance	Channel 4	0,72476	0,223357	0,08254	0,045411	0,066981	0,508143
	Channel 1	0,293061	0,15076	0,133987	0,086676	0,422607	0,038505
	Channel 2	0,281122	0,204654	0,145503	0,326644	0,150682	0,047588
	Channel 3	0,410777	0,089351	0,246002	0,089669	0,232966	0,027352

Table 2. Summary of the feature extraction process from the forearm muscles.

based on information from the states of contraction. FLC rules are shown in **Table 3**. Recorded SEMG signals have been used to initial testing. Then real time data implemented to Prosthetic hand model.

Fi Featured functions were inputs to the FL. The limits of F were set to [0, 20]. The three linguistic variables used were Small (S), Medium (M), and Big (B). The outputs of FL were Hand closure, Hand opening, Index-thumb contact, Middle-thumb contact, Ring-thumb contact, and Pinky-thumb contact. **Figure 4** shows the flow diagram of FL classification process from four SEMG signals for six hand patterns [35].

Rules	F1	F2	F3	F4	Result
1	BIG	BIG	BIG	BIG	Hand closure
2	MEDIUM	MEDIUM	MEDIUM	MEDIUM	Hand opening
3	MEDIUM	MEDIUM	MEDIUM	BIG	Index-thumb touch
4	MEDIUM	MEDIUM	BIG	MEDIUM	Middle-thumb touch
5	MEDIUM	BIG	MEDIUM	MEDIUM	Ring-thumb touch
6	BIG	MEDIUM	MEDIUM	MEDIUM	Pinky-thumb touch
7	SMALL	SMALL	SMALL	SMALL	Relax-no motion

Table 3. FL rules.

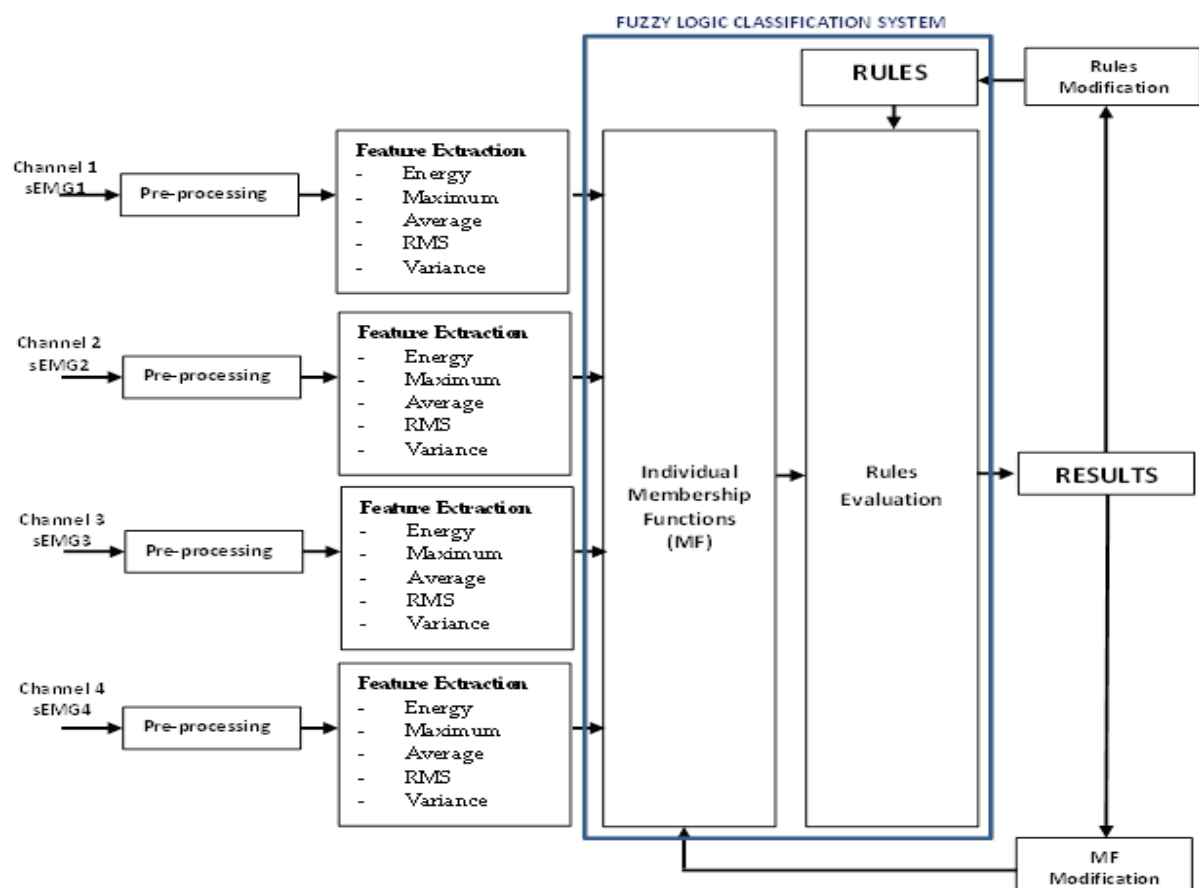


Figure 4. The flow diagram of the control system with FL classification components.

Performance of FL tested 200 hand motions. Classification performance value for the six motions is shown in **Table 4**.

In the medical decision-making process, ROC analysis method is used to determine the discrimination of the test or classification algorithm. In this study, performance of FLC algorithm for six motion class are demonstrated in **Table 5** via ROC analysis.

Performance values calculated as Eqs. (7)–(10) for each hand motion

$Accuracy(ACC) = \Sigma True\ positive + \Sigma True\ negative / \Sigma Total\ population$ (7)

$Positive\ predictive\ value(PPV),\ Precision = \Sigma True\ positive / \Sigma Test\ out\ come\ positive$ (8)

$True\ positive\ rate(TPR),\ Sensitivity = \Sigma True\ positive / \Sigma Condition\ positive$ (9)

$False\ positive\ rate(FPR) = \Sigma False\ positive / \Sigma Condition\ negative$ (10)

Hand pattern	Pattern number	Tested total number of motion (A + B)	Number of true classified motion (A)	Number of wrong classified motion (B)	Average percentage of success (%)
Hand closure	MOTION 1	84	84	0	100
Hand opening	MOTION 2	84	84	0	100
Index-thumb touch	MOTION 3	84	76	8	90.476
Middle-thumb touch	MOTION 4	84	66	18	78.57
Ring-thumb touch	MOTION 5	84	72	12	85.714
Pinky-thumb touch	MOTION 6	84	76	8	90.476

Table 4. Classification achievement percentages.

ROC analysis	Motions					
Classification algorithm result	Hand closure	Hand opening	Index-thumb touch	Middle-thumb touch	Ring-thumb touch	Pinky-thumb touch
Hand closure	84	0	0	0	0	0
Hand opening	0	84	0	0	0	0
Index-thumb touch	0	0	76	6	6	4
Middle-thumb touch	0	0	1	66	2	0
Ring-thumb touch	0	0	4	10	72	3
Pinky-thumb touch	0	0	2	0	1	76
No motion	0	0	1	2	1	1

Table 5. ROC analysis.

Hand closure			Hand opening			Index -thumb touch		
TP=84	FN=0	84	TP=84	FN=0	84	TP=76	FN=16	92
FP=0	TN=420	420	FP=0	TN=420	420	FP=8	TN=404	412
84	420	504	84	420	504	84	420	504
TPR= 1.00			TPR= 1.00			TPR= 0.826		
FPR= 0.00			FPR= 0.00			FPR= 0.0194		
PPV=1.00			PPV=1.00			PPV=0.904		
ACC=1.00			ACC=1.00			ACC=0.952		
Middle -thumb touch			Ring -thumb touch			Pinky -thumb touch		
TP=66	FN=4	70	TP=72	FN=17	89	TP=76	FN=4	80
FP=18	TN=416	434	FP=12	TN=403	415	FP=8	TN=416	424
84	420	504	84	420	504	84	420	504
TPR= 0.942			TPR= 0.808			TPR= 0.95		
FPR= 0.041			FPR= 0.028			FPR= 0.018		
PPV=0.785			PPV=0.857			PPV=0.904		
ACC=0.956			ACC=0.942			ACC=0.976		

Table 6. Contingency matrixes.

The four outcomes can be formulated in a 2×2 contingency table. All contingency matrixes for each motion are shown in **Table 6**.

4. 3D modeling and manufacturing of prosthetic hand

4.1. 3D modeling of prosthetic hand via SolidWorks

In order to develop a multifunctional prosthetic hand model, the structural characteristics of the human hand must first be determined. In other words, it is necessary to determine the number of joints, the number of links, the fingers and the length and width parameters of each finger. In order to obtain a prosthetic hand the same size as a human hand, the hand characteristics of an adult male were recorded as in **Table 7** for the purposes of this study [42–44].

	First link		Second link		Third link	
	Length (mm)	Width (mm)	Length (mm)	Width (mm)	Length (mm)	Width (mm)
Thumb	70	30	45	30	40	30
Index	55	30	40	25	30	25
Middle	55	30	50	25	40	25
Ring	55	30	40	25	30	25
Pinky	30	30	40	25	30	25
Palm	130	120				

Table 7. Part of the hand.

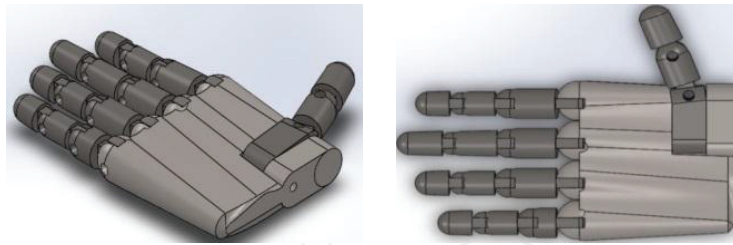


Figure 5. SolidWorks images of prosthetic hand.

Using the parameter values in **Table 5**, the prosthetic hand 3D model is designed with the help of the SolidWorks program as shown in **Figure 5**.

4.2. Manufacturing of prosthetic hand via 3D printer

The prototype of the prosthetic hand was produced with the help of the EDISON 3D printer manufactured by 3D Design Company. The necessary adjustments for the production (e.g., resolution, amount of fullness, amount of support) were made using the Simplify 3D program, which was offered by the same company as the software program. After a hand of 16 parts was produced, it was assembled as shown in **Figure 6**.

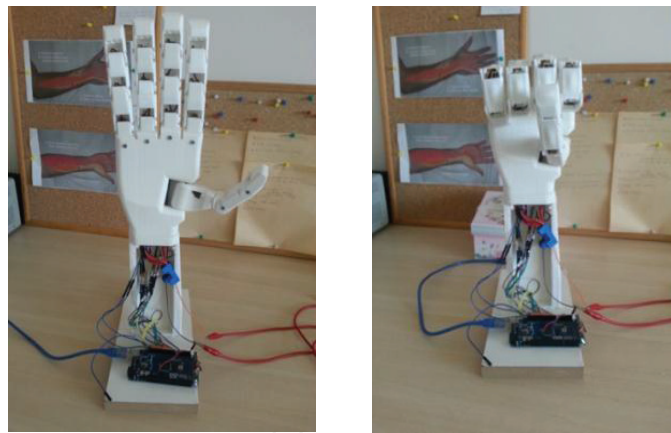


Figure 6. Prototype hand.

5. Prosthetic hand simulator design

5.1. Mechanical design of prosthetic hand simulator via SimMechanics

SimMechanics used in the realization of simulations of mechanical systems [45, 46]. By transferring the 3D CAD model of the prosthetic hand developed in the SolidWorks program to the Matlab SimMechanics program, a chain structure containing each joint and link of the prosthetic hand was obtained as shown in **Figure 7**. Five fingers connected to the palm, three rotary hinges forming each finger, and three connecting links are arranged in series to form the hand SimMechanics model.

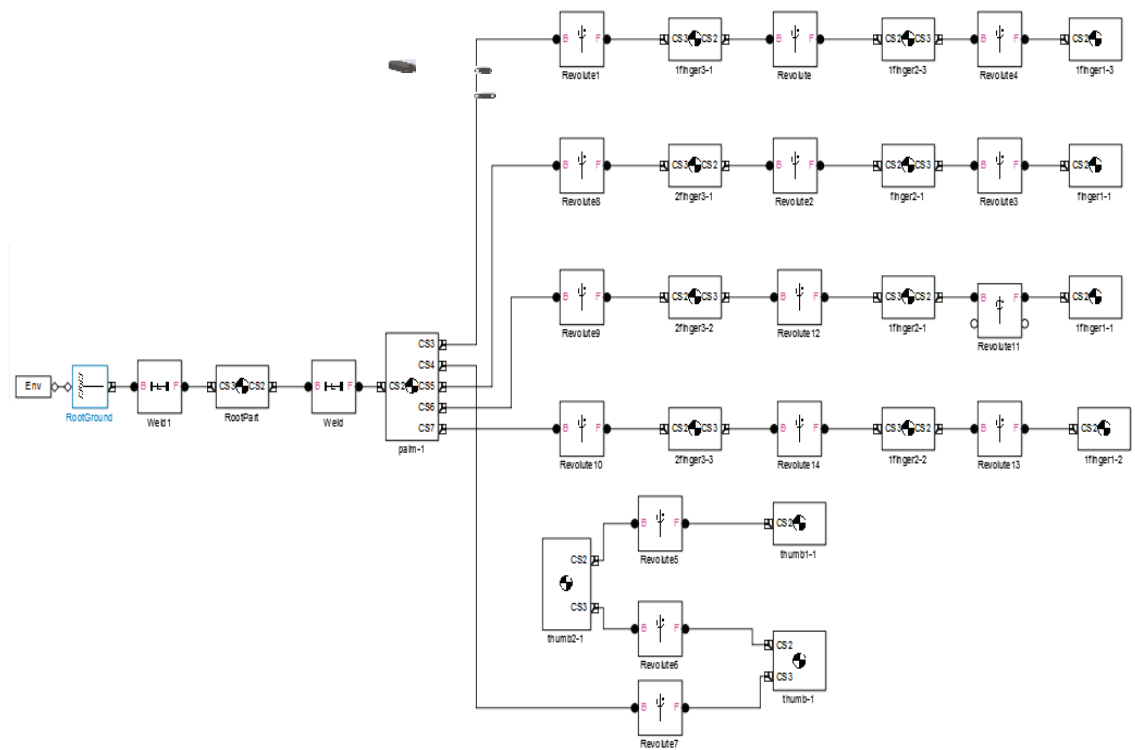


Figure 7. Prosthetic hand SimMechanics model.

As shown in **Figure 7**, when SolidWorks solid model is transferred to Matlab Program, a chain structure composed of revolute and link parts is obtained.

5.2. Modeling of the DC motor

In this study, it was decided to use a DC servo motor for movement of each joint in the prosthetic hand. The equivalent circuit of the DC servo motor is given in **Figure 8** [47–49].

Modeling equations of DC motor were expressed in terms of the Laplace variable s as Eqs. (11)–(13).

$$s(Js + B)\theta(s) = K_t I(s) \quad (11)$$

$$(Ls + R)I(s) = V(s) - K_e s\theta(s) \quad (12)$$

We arrive at the following open-loop transfer function by eliminating $I(s)$ between the two equations above, where the rotation is considered the output and the armature voltage is considered the input.

$$\frac{\theta(s)}{V(s)} = \frac{K}{s((Ls + R)(Js + b) + K^2)} \quad (13)$$

Using the mathematical model of the DC servo motor, the Matlab/Simulink model is constructed as shown in **Figure 9**.

and the five-fingered and 15-jointed hand. These movements were made in real time on the prototype. Each joint of the prosthetic hand is moved with one ultra-nano servomotor, and the position control of the motors is provided by the designed PID.

The prosthetic hand was made with hand closure, hand opening, thumb-index touch, hand opening, thumb-middle touch, hand opening, thumb-ring touch, hand opening, thumb-pinkie touch, and hand opening movements. The hand opening movement is performed after the hand closing movement and touch movement.

1. EMG signals were taken from four channels, four groups of muscles simultaneously, as shown in **Figures 10–13**, and preprocessed. First, the signal amplitude was scaled from 0 to 10 V and then filtered.

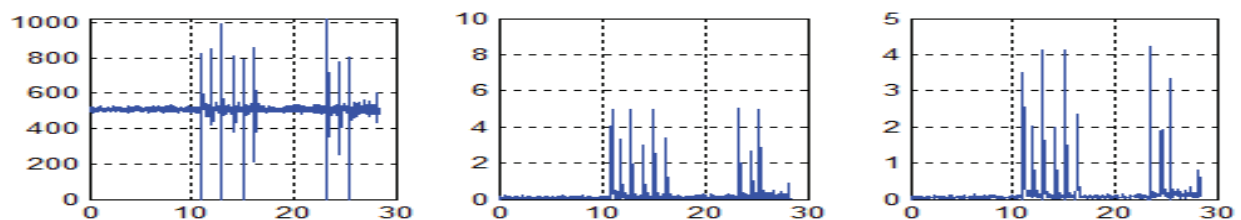


Figure 10. Preprocessing step graphics of EMG signal recorded Channel 1.

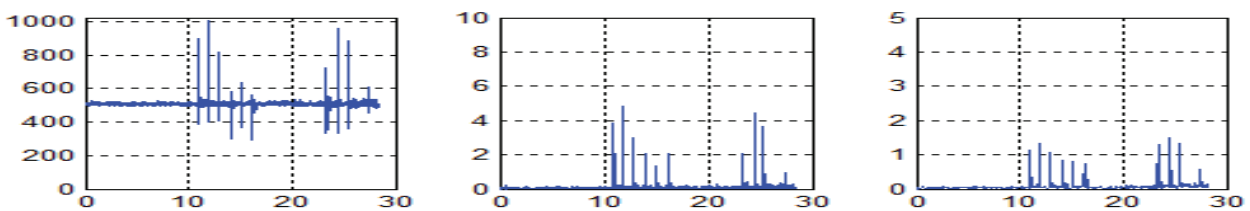


Figure 11. Preprocessing step graphics of EMG signal recorded Channel 2.

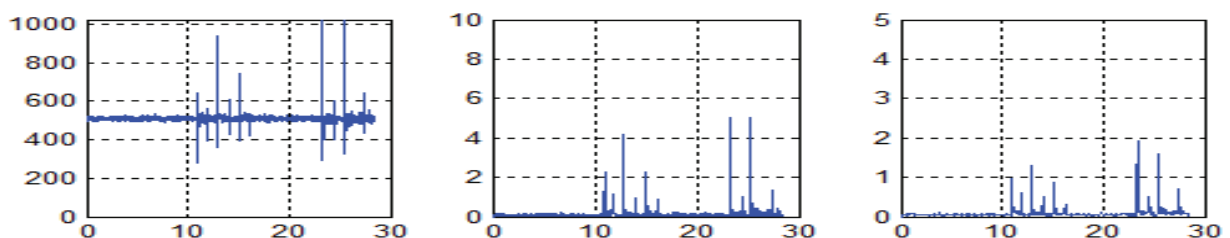


Figure 12. Preprocessing step graphics of EMG signal recorded Channel 3.

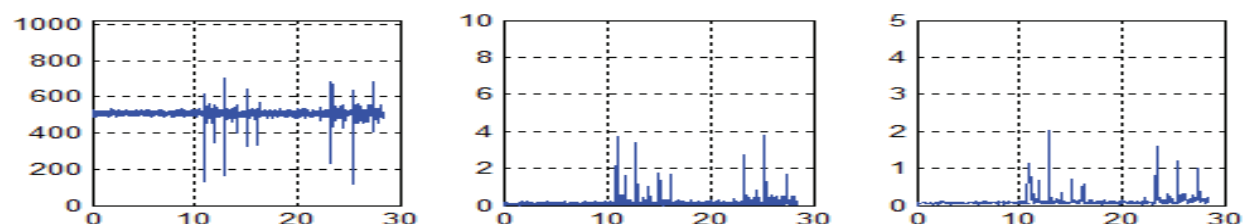


Figure 13. Preprocessing step graphics of EMG signal recorded Channel 4.

- 2. As shown in **Figures 14–17**, the energy, maximum, effective, mean, and variance attribute values of the respective signals were calculated.
- 3. Motion pattern was determined by motion classification algorithm.
- 4. The specified type of motion information was input to the simulator and the prototype.
- 5. According to the recognized hand pattern, the reference joint angles in **Table 9** were applied as the control input signal, and the closed loop position control of the DC servomotors was performed according to feedback information from sensors connected to the simulator joints.

Position control of the finger joints for six hand patterns was provided by the PID controllers as shown in **Figures 18–23**.

For all finger joints, PID performance is shown in **Table 10**.

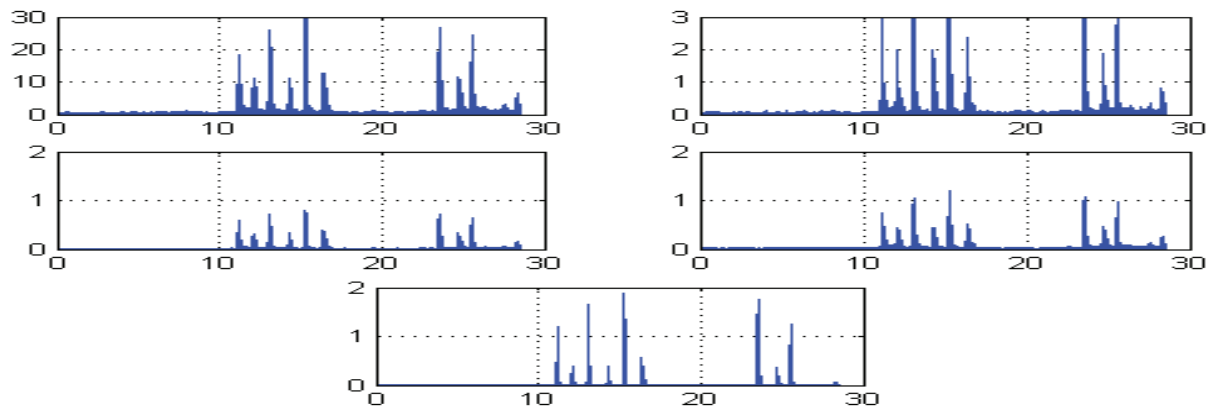


Figure 14. Features graphics of EMG signal recorded Channel 1.

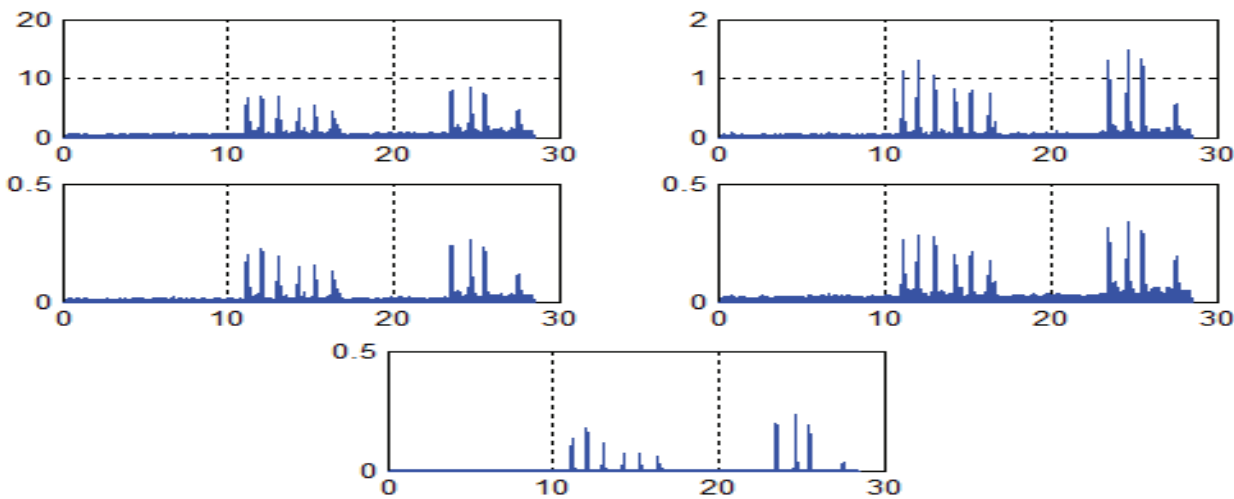


Figure 15. Features graphics of EMG signal recorded Channel 2.

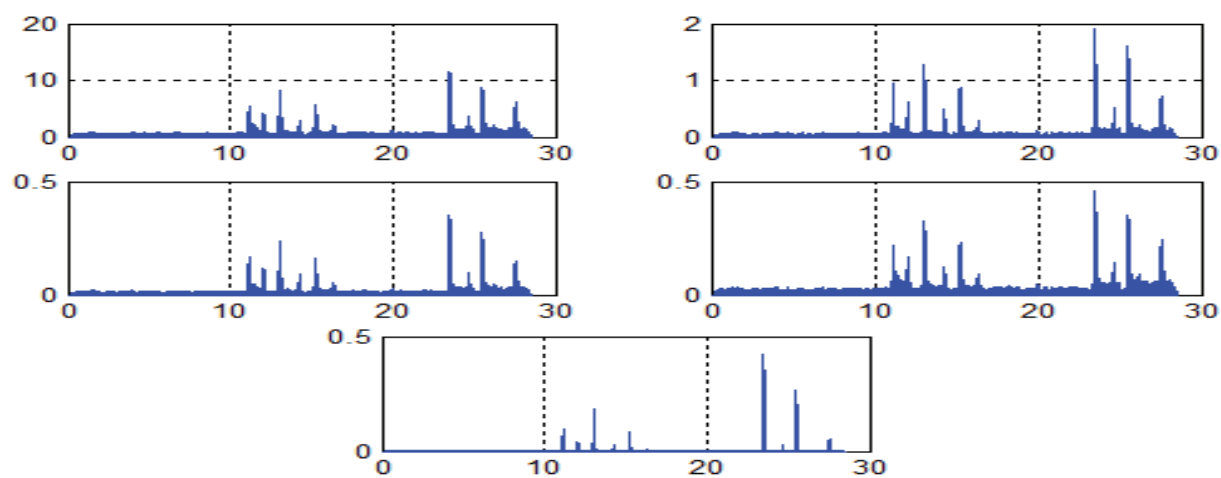


Figure 16. Features graphics of EMG signal recorded Channel 3.

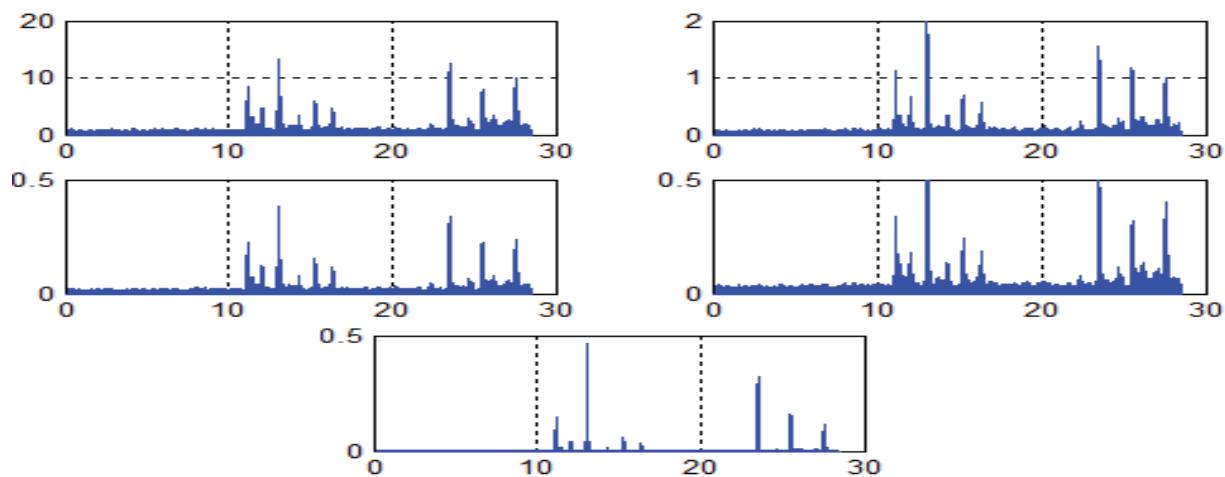


Figure 17. Features graphics of EMG signal recorded Channel 4.

		Index			Middle			Ring			Pinkie			Thumb		
		θ_1	θ_2	θ_3	θ_1	θ_2	θ_3	θ_1	θ_2	θ_3	θ_1	θ_2	θ_3	θ_1	θ_2	θ_3
1	Motion 1	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90
2	Motion 2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
3	Motion 3	90	30	30	0	0	0	0	0	0	0	0	0	70	15	5
4	Motion 4	0	0	0	90	25	25	0	0	0	0	0	0	87	5	5
5	Motion 5	0	0	0	0	0	0	90	25	10	0	0	0	105	15	5
6	Motion 6	0	0	0	0	0	0	0	0	0	90	30	5	125	15	5

Table 9. Reference value for each finger joints.

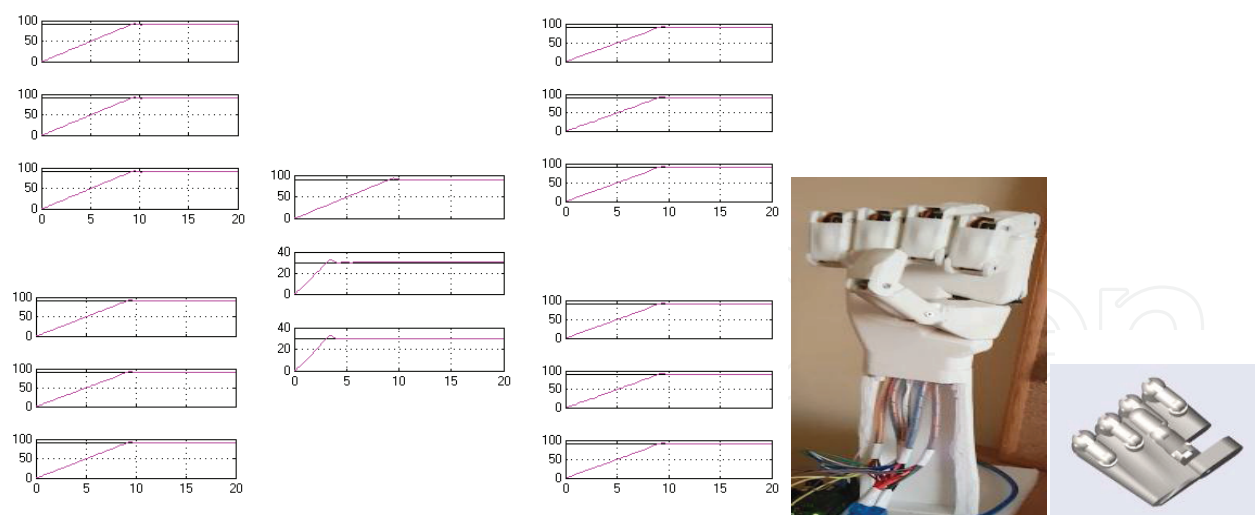


Figure 18. PID response graphics of five fingers for hand close and prosthetic hand photograph.

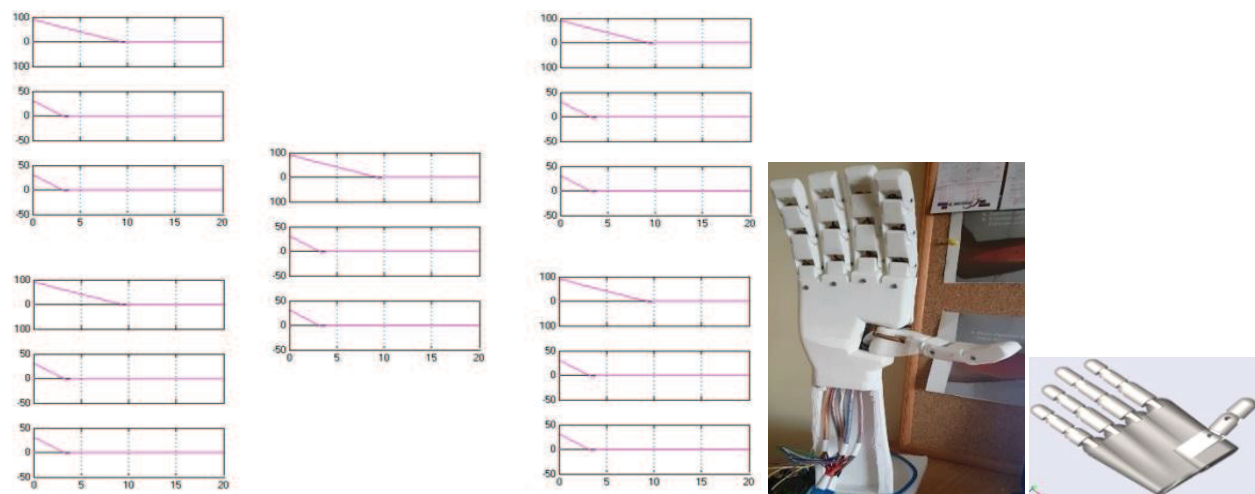


Figure 19. PID response graphics of five fingers for hand opening and prosthetic hand photograph.

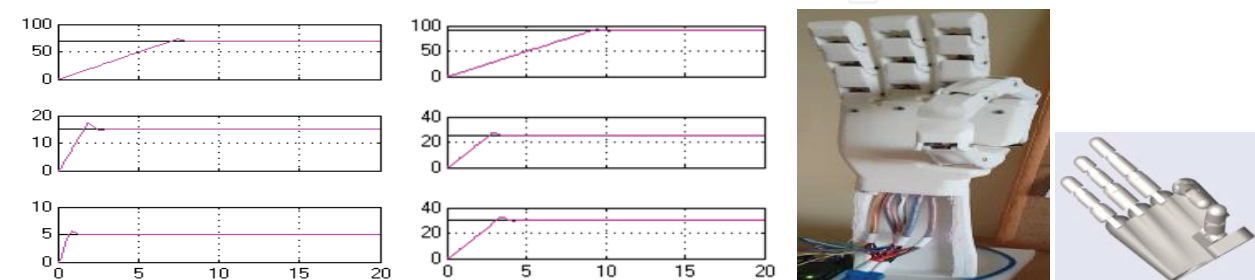


Figure 20. PID response graphics of five fingers for thumb-index touch and prosthetic hand photograph.

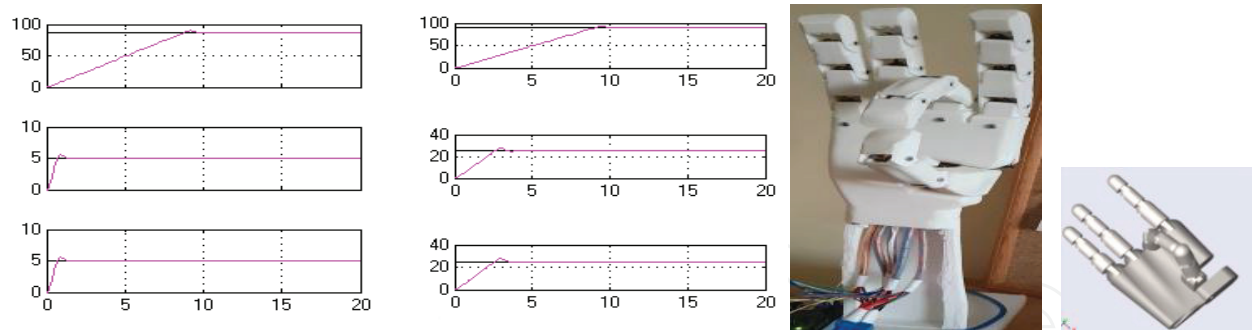


Figure 21. PID response graphics of five fingers for thumb-middle touch and prosthetic hand photograph.

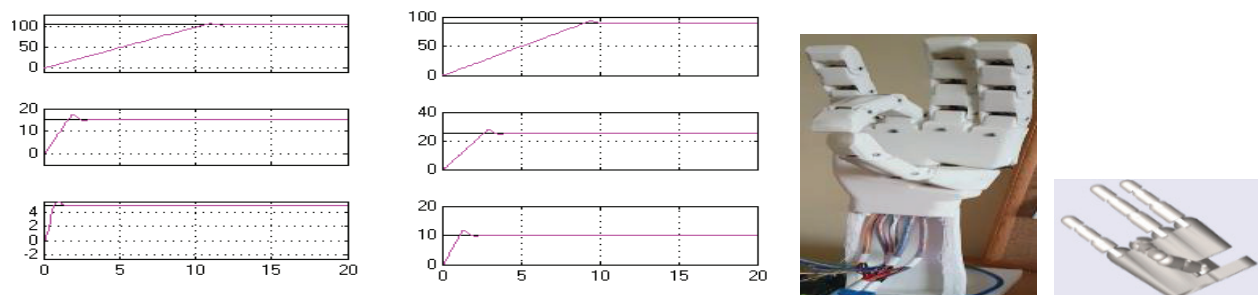


Figure 22. PID response graphics of five fingers for thumb-ring touch and prosthetic hand photograph.

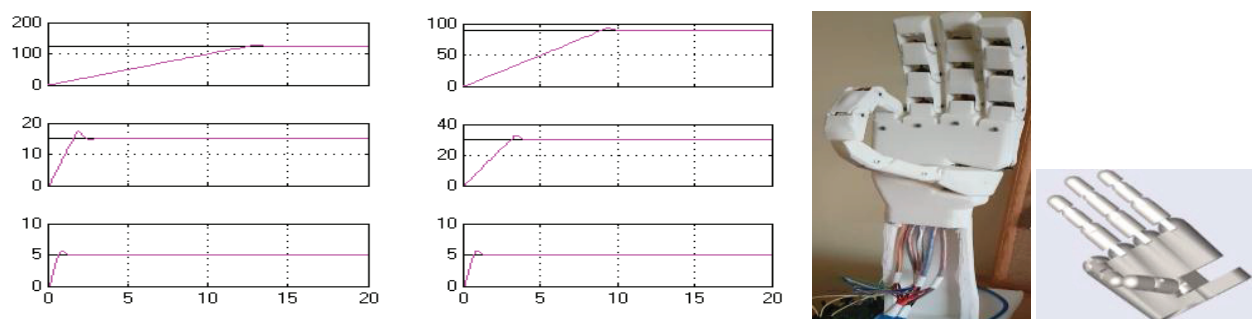


Figure 23. PID response graphics of five fingers for thumb-pinkie touch and prosthetic hand photograph.

Finger	Joint no		Motion 1	Motion 2	Motion 3	Motion 4	Motion 5	Motion 6
Thumb finger	1	Overshoot (deg.)	2.835	0.2932	2.137	2.936	3.025	3.655
		Steady state time (s)	9.8084	13.413	8.8084	9.988	10.8084	12.8084
		Steady state error (deg.)	0.046	0.041	0.037	0.027	0.021	0.024
	2	Overshoot (deg.)	2.755	0.3265	0.652	0.252	0.652	0.652
		Steady state time (s)	4.415	2.883	1.952	0.752	1.952	1.952
		Steady state error (deg.)	0.0052	2.6e-3	0.0001	0.0001	0.0001	0.0001
	3	Overshoot (deg.)	2.754	0.2696	0.357	0.357	0.357	0.357
		Steady state time (s)	4.524	1.972	0.956	0.956	0.956	0.956
		Steady state error (deg.)	0.0053	1.5e-3	1.5e-3	1.5e-3	1.5e-3	1.5e-3

Finger	Joint no		Motion 1	Motion 2	Motion 3	Motion 4	Motion 5	Motion 6
Index finger	1	Overshoot (deg.)	2.835	0.3299	2.835	0	0	0
		Steady state time (s)	9.915	9.71	9.915	0	0	0
		Steady state error (deg.)	0.045	10e-4	0.045	0	0	0
	2	Overshoot (deg.)	2.835	0.0368	2.349	0	0	0
		Steady state time (s)	9.915	4.555	7.0725	0	0	0
		Steady state error (deg.)	0.047	0.0183	0.0219	0	0	0
	3	Overshoot (deg.)	2.835	0.348	0.377	0	0	0
		Steady state time (s)	9.915	4.535	7.429	0	0	0
		Steady state error (deg.)	0.047	0.0202	0.0255	0	0	0
Middle finger	1	Overshoot (deg.)	2.8356	0.3244	0	2.8368	0	0
		Steady state time (s)	10.5022	10.279	0	10.52	0	0
		Steady state error (deg.)	0.0474	1e-3	0	0.0475	0	0
	2	Overshoot (deg.)	2.8356	0.3244	0	2.812	0	0
		Steady state time (s)	10.5022	10.279	0	3.437	0	0
		Steady state error (deg.)	0.0474	1e-3	0	0.0036	0	0
	3	Overshoot (deg.)	2.8356	0.3244	0	2.7812	0	0
		Steady state time (s)	10.5022	10.279	0	3.9265	0	0
		Steady state error (deg.)	0.0474	1e-3	0	0.0036	0	0
Ring finger	1	Overshoot (deg.)	2.8356	0.3244	0	0	2.8368	0
		Steady state time (s)	9.922	9.907	0	0	9.914	0
		Steady state error (deg.)	0.047	1e-3	0	0	0.047	0
	2	Overshoot (deg.)	2.8356	0.3244	0	0	2.781	0
		Steady state time (s)	9.915	9.9075	0	0	3.412	0
		Steady state error (deg.)	0.047	1e-3	0	0	0.0035	0
	3	Overshoot (deg.)	2.8357	0.3244	0	0	2.545	0
		Steady state time (s)	9.9055	9.906	0	0	1.884	0
		Steady state error (deg.)	0.047	1e-3	0	0	0.0005	0
Pinkie finger	1	Overshoot (deg.)	2.8356	0.3244	0	0	0	2.8368
		Steady state time (s)	9.9094	9.9122	0	0	0	9.29
		Steady state error (deg.)	0.0475	1e-3	0	0	0	0.0475
	2	Overshoot (deg.)	2.8357	0.3244	0	0	0	2.7883
		Steady state time (s)	9.9094	9.9122	0	0	0	4.8174
		Steady state error (deg.)	0.0475	1e-3	0	0	0	0.0052
	3	Overshoot (deg.)	2.8357	0.3244	0	0	0	2.636
		Steady state time (s)	9.9094	9.9122	0	0	0	1.3391
		Steady state error (deg.)	0.0475	1e-3	0	0	0	0

Table 10. PID performance value for each joint.

8. Conclusion

The main factor in increasing the functionality of the prosthetic hand to the extent of imitating biological hand functions is the movement of the fingers. The greater the number of movements the fingers can do independently of each other, the greater the ability of the prosthetic hand to move and the more successfully it can mimic the biological hand. Within the scope of this thesis, the function of the prosthetic hand is improved by six different finger movements. Bioelectrical signals of two separate users were recorded from the forearm muscles (the flexor pollicis longus, flexor carpi radialis, brachioradialis, extensor carpi radialis, extensor digiti minimi, and extensor carpi ulnaris) with the help of four surface electrode groups. Thus, a broad bioelectrical signal database was created. The recorded bioelectrical signals were subjected to a series of preprocessing and feature extraction processes to calculate the maximum, effective, mean, variance, and energy values of the EMG signals. An FL classification algorithm was developed to create an effective cognitive interaction network, and 90% classification success was obtained from these algorithms. The identified bioelectrical signals were applied to the designed three-dimensional prosthesis handheld simulator. The five-fingered and 15-jointed prosthetic hand prototypes produced with a 3D printer, and the positional control of the prosthetic finger joints was performed with the designed controllers. Each finger of the prosthetic hand was moved by an ultra-nano DC motor, and the position controls of the motors were provided by the designed PID. Thus, a cognitive interface and communication network were established between the person and the prosthetic hand with great success.

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